SOP for Chemicals (C to E)

- Calcium sulfate
- Carbon dioxide
- Carbon monoxide
- Carbon tetrachloride
- Cerium disulfate
- Cerous sulfate
- Chloroform
- Chloroform-\(d\)
- Cinchonidine
- Cinchonine
- Cinnamaldehyde
- \textit{cis}-2-Butene
- Copper sulfate pentahydrate
- Crotoaldehyde
- Cyclohexane
- Cyclooctane
- Cysteamine
- Decane
- Deuterium
- Deuterium oxide
- Dibutyltin diaurate
- Diethyl ether
- Diethylzinc solution
- Dihydrogen hexachloroplatinate hexahydrate
- Diisopropylamine
- Dimethyl sulfoxide
- Dimethyl sulfoxide-\(d_6\)
- Ethane
- Ethanol
- Ethanol-\(d_6\)
- Ethyl acetate
- Ethylamine
- Ethyl cyanoformate
- Ethylene
- Ethyl lactate
- Ethyl pyruvate
- Ethyl vinyl ether
Calcium sulfate
STANDARD OPERATING PROCEDURE

Type of SOP: ☒ Process ☒ Hazardous Chemical ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when calcium sulfate (CaO_4 CAS No. 7778-18-9) is used in laboratory. Its purpose is not to have any accident or risk. Calcium sulfate may be harmful if inhaled, swallowed, or absorbed through skin. It may cause respiratory tract, skin, or eye irritations.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: not known
GHS Classification
Not a dangerous substance according to GHS

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528
Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION
Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL
All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. PRIOR APPROVAL/REVIEW REQUIRED
All work with calcium sulfate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for calcium sulfate.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using calcium sulfate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of calcium sulfate and understand the hazards.

Lab workers using calcium sulfate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with calcium sulfate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 mg of this calcium sulfate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this calcium sulfate with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using calcium sulfate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Calcium sulfate sample preparation:**

1. Wear a nitrile chemical-resistant glove, flame-resistant lab coat, and safety Goggle.
2. Calcium sulfate is used as a desiccant in our experiment.
3. Use spatula to take the required calcium sulfate out of the bottle, and put the calcium sulfate pellets into the flask with sample inside.
4. After distillation experiment, the calcium sulfate residue needs to be treated as solid hazardous waste and placed into proper waste container.

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SOP Reviewed and Approved by:

Francisco Zaera
Print name

Signature

Approval Date: 06/01/2013, updated 03/01/2014
Carbon dioxide
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1.  HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when carbon dioxide (CO₂, CAS No. 124-38-9) used in laboratory. Its purpose is not to have any accident or risk. Carbon dioxide is extremely flammable gas. It may explode if heated.

2.  HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Compressed Gas
GHS Classification
   Gas under pressure (Liquefied gas)

Signs and Symptoms of Exposure
Nausea, Dizziness, Headache, Low to medium concentrations of carbon dioxide can affect regulation of blood circulation, affect the acidity of body fluids, respiratory difficulties, At high concentrations, Breathing difficulties, Increased pulse rate, and change in body acidity. Very high concentrations can cause unconsciousness and death.

3.  PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a.  Eye Protection
       ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b.  Skin and Body Protection
       Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

       A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

       Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS

A ventilation monitor is required on each lab hood or gas manifold in which carbon dioxide gas is used and stored. Acceptable monitors include audible and visual alarms, maneghelic gauge, inclined manometer, or other devices, which indicate that the enclosure is actively ventilated. Manometers and gauges should be clearly marked to indicate safe pressure limits.

The ventilation device is the elephant trunk, or snorkel, which is connected to the exhaust system. This device is effective for capturing discharges from instruments such as gas chromatographs. The intake of the snorkel must be placed very close to the source to be effective. There are newer designs that are mounted on articulating arms, which make the systems more convenient to use.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS

Always use a proper dolly to carry gas cylinders in building. Avoid inhalation of vapor or mist. Ensure adequate ventilation. Remove all source of ignition; no smoking or electrostatic charge. Beware of vapor accumulating to form explosive concentration. Vapor can accumulate in low areas. Do use right-sized tools and wear heavy protective gloves when connecting a regulator to gas cylinders. Do not breathe any leaked gas. Work in confined spaces. Prevent further leakage or spillage if safe to do so.

All transport of argon gas between on-campus locations must be conducted as follows:

- Gas cylinders must be secured to the transport vehicle (cart, motor vehicle, hand truck, etc.).
- Cylinders must be continuously attended during transport.
- Cylinders must be clearly labeled with content and hazard information.
- Cylinder caps must be in place.

These requirements apply to all the gas containers, including empty and partially full cylinders.
Upon receipt of carbon dioxide gas cylinders shall be temporarily stored in a well-ventilated area that is attended or locked at all times. All cylinders shall be immediately leak tested with a leak indicating solution and must be clearly labeled with content and hazard information. Temporary storage locations shall have appropriate signage in place. Cylinders must be seismically secured at all locations with chains at two contact points on the cylinder body, using unistruts or an equivalent. Seismic securing should prevent cylinders from rolling, shifting, or falling.

Laboratory storage of all the gas cylinders shall be in a mechanically ventilated, lockable area. Examples of mechanical ventilation include vented gas manifold and fume hoods. Rooms containing toxic gases shall be locked when not occupied by authorized persons. All cylinders and gas manifold must be clearly labeled with content and hazard information. Cylinders shall be seismically secured at all locations with chains (2 contact points), using unistruts or an equivalent for cylinders larger than lecture bottles. Lecture bottles must be secured to a stable surface. Outdoor storage is only allowed on a short-term basis in a secure area at least 75 feet from an exterior door, window, or air intake location.

All regulators, valves, and lines must be chemically compatible with the gases being used. Compatibility can be determined by contacting the gas vendor or by calling EH&S. Regulator/line systems must be leak tested immediately after assembly and before each use. Regulators shall be compatible with the size and type of gas cylinder being used, and rated for full cylinder pressure.

All lines or ducts carrying purged or exhausted emissions of carbon dioxide gas must be connected to a mechanical exhaust system that discharges to a safe location (i.e., presents no potential for re-entrainment into any building supply air intake or occupied area). Exhaust duct walls shall be chemically resistant to degradation by the toxic gas in use.

Significant emissions of carbon dioxide gas require an emission control device (e.g., scrubber, flare device, adsorbent) before the purged gas can be vented into the exhaust duct system. Significant emissions are defined as duct concentrations that result in duct corrosion or acute health risk to persons exposed near exhaust fan stacks as determined by release modeling. When argon gas is emitted from exhaust systems at concentrations which could pose health risks to rooftop workers, locked gates, doors, or other means shall be used to prevent worker access to stack discharge areas. Warning signs must be conspicuously placed.

STORAGE:

It is essential that carbon dioxide gas is stored separately from all chemicals with which they may react. Ensure segregation of incompatible chemicals per guidance within the
UCR Chemical Hygiene Plan. Also, follow any substance-specific storage guidance provided in Safety Data Sheet (SDS) documentation.

6. **SPILL AND INCIDENT PROCEDURES**


**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **WASTE DISPOSAL**

All empty carbon dioxide gas cylinders shall be labeled as empty. Depleted carbon dioxide gas cylinders should be returnable to the vendor according to their guidelines. The purchase of any gases that will not be completely used in the course of research must be approved by the vendor for return, or by EH&S for disposal as hazardous waste. Disposal of carbon dioxide gas cylinders by EH&S, even when empty, may entail extraordinary costs. Therefore, carbon monoxide should be purchased only from vendors who will accept returns.

Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

8. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with carbon dioxide must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:
• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

9. **DESIGNATED AREA**

A designated area shall be established where limited access, special procedures, knowledge, and work skills are required. A designated area can be the entire laboratory, a specific laboratory workbench, or a laboratory hood. Designated areas must be clearly marked with signs that identify the chemical hazard and include an appropriate warning; for example: **WARNING! CARBON DIOXIDE GAS WORK AREA!**

10. **SAFETY DATA SHEETS**

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

11. **DETAILED PROTOCOL**

All lab workers who will be using carbon dioxide must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of carbon dioxide and understand the hazards.

Lab workers using carbon dioxide must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with carbon dioxide described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale- of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);

4) use carbon dioxide less than 1 bar in any given reaction (higher pressure REQUIRE the approval of PI or designee), and

5) discuss ALL issues or concerns regarding this carbon dioxide with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using carbon dioxide. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Replace empty gas cylinder
1) Borrow a proper dolly from department stockroom.
2) Close the main cylinder valve.
3) Slowly release pressure from regulator into hood to vent.
4) Close the regulator valves.
5) Disconnect the regulator from an empty cylinder.
6) Screw cylinder cap.
7) Deliver the empty cylinder to the stockroom or store temporarily in one of hall cabinets.
8) Bring a new gas cylinder to the rack.
9) Safely secure the cylinder using chain clamp.
10) Unscrew cylinder cap.
11) Ensure the main valve is closed.
12) Unscrew the main valve cap.
13) Connect the regulator to the cylinder.
14) Fully open the regulator valves.
15) Get vacuum in the gas manifold and the regulator.
16) Closed the diaphragm valve.
17) Quickly open and close the main cylinder valve to see if the diaphragm valve is working well.
18) If the good sealing is obtained, go ahead. Otherwise, pump the gas in the line and replace the regulator.
19) Set a delivery pressure as needed.
20) Carefully release pressure from regulator.
21) Fully open the main cylinder valve if needed.
Perform IR spectroscopic Experiment

1. A supported metal catalyst disk (e.g. Pt/SiO$_2$) is placed in an IR vacuum cell.
2. The catalyst is heated at 150 °C under vacuum for 30 min in order to eliminate the adsorbed water.
3. The catalysts are than heated form 150 °C to 350 °C under 5 torr of H$_2$.
4. The catalyst is kept at 350 °C under 200 torr of hydrogen gas for 3-4 hours.
5. Hydrogen gas is removed for 15 min.
6. The catalyst is kept at 350 °C under 200 torr of oxygen gas for 3-4 hours.
7. Oxygen gas is removed for 15 min.
8. Repeat 4 to 7 steps three times.
9. The sample is cooled down to room or any desired temperature.
10. Background spectrum is obtained.
11. Carbon dioxide is introduced into the cell up to 10 Torr.
12. Sample spectrum is obtained.
13. Carbon dioxide is pumped out.
14. The IR cell is vented to atmosphere.

SOP Reviewed and Approved by:

Francisco Zaera

Print name  Signature

Approval Date: 02/01/2013, updated 01/25/2014
Carbon monoxide
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process   □ Hazardous Chemical   □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when carbon monoxide (CO, CAS No. 630-08-0) used in laboratory. Its purpose is not to have any accident or risk. Carbon monoxide is extremely flammable gas and toxic if inhaled. It contains gas under pressure. Also it causes damage fertility or the unborn child.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable gas, Compressed Gas, Target Organ Effect (Blood, Nerves), Teratogen

GHS Classification
- Flammable gases (Category 1)
- Gas under pressure (Compressed gas)
- Acute toxicity, Inhalation (Category 3)
- Reproductive toxicity (Category 1A)
- Specific target organ toxicity – repeated exposure, Inhalation (Category 1)

Signs and Symptoms of Exposure
Blood disorders

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.
Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
   At a minimum, wear a chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

   A ventilation monitor is required on each lab hood or gas cabinet in which carbon monoxide is used and stored. Acceptable monitors include audible and visual alarms, magnehelic gauge, inclined manometer, or other devices, which indicate that the enclosure is actively ventilated. Manometers and gauges should be clearly marked to indicate safe pressure limits.

   Carbon monoxide monitors and alarms should be connected to an emergency power source. In the event of a power failure, the detection system should continue to operate without interruption, or gas systems should automatically shut down at the source. Power connections, control switches, and adjustments that affect the detection system operation should be protected from direct access by locks on the enclosures.

   All gas monitoring systems should have:
   - Audible and visible alarms in the following locations: gas supply location, gas use or operator room, and outside the gas use room (e.g., corridor).
   - An alarm status and gas concentration readout panel located outside the gas use room.
   - Local audible and visual alarms specific and distinct from fire alarm bells and signs to indicate the alarm's meaning and required personnel action.
   - The toxic gas alarm level set-point set at the PEL or Threshold Limit Value.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

   All transport of carbon monoxide between on-campus locations must be conducted as follows:
   - Gas cylinders must be secured to the transport vehicle (cart, motor vehicle, hand truck, etc.).
   - Cylinders must be continuously attended during transport.
• Cylinders must be clearly labeled with content and hazard information.
• Cylinder caps must be in place.

These requirements apply to all the gas containers, including empty and partially full cylinders.

Upon receipt of carbon monoxide, cylinders shall be temporarily stored in a well-ventilated area that is attended or locked at all times. All cylinders shall be immediately leak tested with a leak indicating solution and must be clearly labeled with content and hazard information. Temporary storage locations shall have appropriate signage in place. Cylinders must be seismically secured at all locations with chains at two contact points on the cylinder body, using unistruts or an equivalent. Seismic securing should prevent cylinders from rolling, shifting, or falling.

Laboratory storage of all the gas cylinders shall be in a mechanically ventilated, lockable area. Examples of mechanical ventilation include vented gas cabinets and fume hoods. Rooms containing toxic gases shall be locked when not occupied by authorized persons. All cylinders and gas cabinets must be clearly labeled with content and hazard information. Cylinders shall be seismically secured at all locations with chains (2 contact points), using unistruts or an equivalent for cylinders larger than lecture bottles. Lecture bottles must be secured to a stable surface. Outdoor storage is only allowed on a short-term basis in a secure area at least 75 feet from an exterior door, window, or air intake location.

All regulators, valves, and lines must be chemically compatible with the gases being used. Compatibility can be determined by contacting the gas vendor or by calling EH&S. Regulator/line systems must be leak tested immediately after assembly and before each use. Regulators shall be compatible with the size and type of gas cylinder being used, and rated for full cylinder pressure.

All lines or ducts carrying purged or exhausted emissions of carbon monoxide must be connected to a mechanical exhaust system that discharges to a safe location (i.e., presents no potential for re-entrainment into any building supply air intake or occupied area). Exhaust duct walls shall be chemically resistant to degradation by the toxic gas in use.

Significant emissions of carbon monoxide require an emission control device (e.g., scrubber, flare device, adsorbent) before the purged gas can be vented into the exhaust duct system. Significant emissions are defined as duct concentrations that result in duct corrosion or acute health risk to persons exposed near exhaust fan stacks as determined by release modeling. When carbon monoxide is emitted from exhaust systems at concentrations which could pose health risks to rooftop workers, locked gates, doors, or other means shall be used to prevent worker access to stack discharge areas. Warning signs must be conspicuously placed.
STORAGE:

It is essential that carbon monoxide is stored separately from all chemicals with which they may react. Ensure segregation of incompatible chemicals per guidance within the UCR Chemical Hygiene Plan. Also, follow any substance-specific storage guidance provided in Safety Data Sheet (SDS) documentation.

6. SPILL AND INCIDENT PROCEDURES


Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. WASTE DISPOSAL

All empty carbon monoxide cylinders shall be labeled as empty. Depleted carbon monoxide cylinders should be returnable to the vendor according to their guidelines. The purchase of any gases that will not be completely used in the course of research must be approved by the vendor for return, or by EH&S for disposal as hazardous waste. Disposal of carbon monoxide cylinders by EH&S, even when empty, may entail extraordinary costs. Therefore, carbon monoxide should be purchased only from vendors who will accept returns.

Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.

• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html
8. PRIOR APPROVAL/REVIEW REQUIRED

All work with carbon monoxide must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

9. DESIGNATED AREA

A designated area shall be established where limited access, special procedures, knowledge, and work skills are required. A designated area can be the entire laboratory, a specific laboratory workbench, or a laboratory hood. Designated areas must be clearly marked with signs that identify the chemical hazard and include an appropriate warning; for example: WARNING! CARBON MONOXIDE WORK AREA!

10. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

11. DETAILED PROTOCOL

All lab workers who will be using carbon monoxide must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of carbon monoxide and understand the hazards.

Lab workers using carbon monoxide must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with carbon monoxide described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.
When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) use carbon monoxide under 1 bar in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this carbon monoxide with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using carbon monoxide. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Replace empty gas cylinder
1) In case of carbon monoxide, ensure carbon monoxide detector is on
2) Close the main cylinder valve.
3) Slowly release pressure from regulator into hood to vent.
4) Close the regulator valves.
5) Disconnect the regulator from an empty cylinder.
6) Screw cylinder cap.
7) Deliver the empty cylinder to the stockroom or store temporarily in one of hall cabinets.
8) Bring a new gas cylinder to the rack.
9) Safely secure the cylinder using chain clamp.
10) Unscrew cylinder cap.
11) Ensure the main valve is closed.
12) Unscrew the main valve cap.
13) Connect the regulator to the cylinder.
14) Fully open the regulator valves.
15) Get vacuum in the gas manifold and the regulator.
16) Closed the diaphragm valve.
17) Quickly open and close the main cylinder valve to see if the diaphragm valve is working well.
18) If the good sealing is obtained, go ahead. Otherwise, pump the gas in the line and replace the regulator.
19) Set a delivery pressure as needed.
20) Carefully release pressure from regulator.
21) Fully open the main cylinder valve if needed.
UHV #2, RAIRS

1. Equip the proper PPEs (flame-resistant lab coat, safety glasses, chemical-resistant nitrile gloves.
2. Make sure the CO detector installed on the beams of the ceiling is working.
3. Safely secure the lecture bottle on its holder at the base of the chamber and make sure the bottle is in the upright position.
4. Unscrew main valve cap.
5. Carefully adjust the outlet pressure to 20 psi.
6. Close the main valve cap.
7. Close the valve next to the mechanical pump.
8. Fill the line with the carbon monoxide.
9. Open the valve to pump down, and then close it.
10. Fill the line with the carbon monoxide.
11. After dosing with leak valve or preparing a gas mixture, evacuate the gas line by opening the valve to the mechanical pump.

UHV #3, Michelle

1. Ensure carbon monoxide detector is on and in working order. The detector is located in the power rack on top of Michelle system.
2. Safely secure carbon monoxide cylinder using a chain clamp or ring clamps.
3. Ensure main valve is completely closed.
4. Unscrew main valve cap.
5. Attach the appropriate pressure regulator and connect to the system using a copper tube.
6. Carefully adjust the outlet pressure to 15 psi.
7. Close the angle valve next to the mechanical pump.
8. Fill the copper tube with carbon monoxide gas. Then open the angle valve to pump down.
9. Repeat steps 7-8 three times to purge the copper line.
10. Carefully pressurize copper line.
11. Slowly open the leak valve to leak the gas into the UHV system, monitor the pressure in the UHV system.
12. Close the leak valve.
13. Close the valve on the regulator. Close the main valve.
14. Open the angle valve to pump the line.

UHV #4, Praxis

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety glasses.
2. Make sure the CO detector installed on the beams of the ceiling is working.
3. Carbon monoxide comes in a small lecture gas bottle. These are located in CS 135.

4. A gas regulator is necessary to connect the gas lecture bottle to the gas manifold. If the gas bottle is already attached to a regulator, proceed to step 5. To attach a gas regulator to a CO bottle, first make sure that the regulator is compatible with carbon monoxide. Make sure that the valve of the CO bottle is tightly closed at all times.

5. Screw on the regulator to the bottle opening and turn until finger-tight. Use a wrench to turn the connection further. The regulator will have a pressure hand knob that is a metallic rod; it is below the regulator gauges. The current regulator for CO also has a black knob on the opposite side of the metallic knob. The black knob controls gas flow rate. Make sure that the black knob is turned fully left so that the regulator is closed.

6. Slip the CO bottle into the metal ring extension that will hold the CO bottle in place at the gas manifold. Use a screwdriver to close the metal ring; make sure the closure is snug, but that it does not cause strain on the bottle. Connect the end of the regulator to the nut of the Swagelok valve on the gas manifold. Turn the nut until the connection is finger-tight and then use a wrench to finish securing the connection.

7. Make sure that the metallic hand knob that is on the side of the regulator is fully turned away from you (counterclockwise), but not so much that the metal handle comes out of the regulator. This indicates that the regulator is closed. When the hand knob is turned clockwise (or right) it opens the regulator flow. Leave the regulator metallic knob closed and open the black knob at this point so that the first half of the regulator can be pumped out by the gas manifold pump. Open the Swagelok valve where CO is attached to evacuate the first half of the regulator. Wait until the gas manifold pump pressure gauge that is located at the bottom of the electronics cabinet reaches 20mTorr. The pressure must be at this value to indicate that a leak-proof seal was made when screwing on the regulator. Do not proceed if the pressure is above the normal pressure. You must use a wrench to tighten the nut connection in order to have a better seal and no gas leaks.

8. Now you can empty the second half of the gas regulator; this is the section between the second gauge and the lecture bottle valve. Keep the gas bottle tightly closed. Open the metal hand knob on the side of the gas regulator (clockwise) to pump out the second side of the regulator. Wait for the pump pressure to reach 20mTorr. If the gauge is higher than 20 mTorr, tighten the connection of lecture bottle and regulator. Keep the gas bottle closed tightly when doing so.

9. When the gas manifold pressure is at 20 mTorr with the regulator attached, you can proceed to test the connection by quickly opening and closing the lecture bottle to let in some CO gas to the regulator. Make sure the metal hand knob is fully counterclockwise so that no CO escapes to the second half of the regulator. Also have the Swagelok manifold valve closed to avoid pumping of the line. Wait
to see if the pressure on the regulator gauge remains constant and then turn the metal knob clockwise (right) to let CO travel to the next gauge. Turn slowly as this second pressure will be the one flowing out to the chamber. Not much pressure is needed, halfway to the first main black line of the second gauge is good.

10. To introduce CO into the chamber, close the Swagelok that connects the entire manifold to the gas manifold pump. Open the Swagelok valve where the CO bottle is connected and then open the leak valve that is directly attached to the chamber. Control pressure of CO by opening or closing leak valve. CO is used during Temperature-Programmed Desorption (TPD). It is introduced into the chamber at ~130 K and desorbed from the sample crystal at about 85K. For a good TPD, the pressure of gas introduced should not exceed 2E-8 Torr. A TPD pressure between 10E-9 Torr and 12E-9 Torr is the best range in general for gasses used in Praxis. The time that gas is allowed to flow into the chamber depends on the desired experiment time.

11. When CO use is finished, close the chamber leak valve. Close the Swagelok valve that introduces CO. Close the CO lecture bottle valve and open the Swagelok valve that pumps out the manifold.

12. To remove CO from the manifold, make sure that the bottle is closed. Close the metal knob and pump out the first half of the regulator by opening the black knob. Once that side is pumped out, open the metal knob to evacuate the rest of the regulator. Make sure the gas manifold pump gauge has pumped down to 20mTorr before disconnecting the regulator from the manifold line. Store CO on the gas rack that is in CS 135.

UHV #6, NanoReactor

1. Make sure the CO detector installed on the beams of the ceiling is working.

2. The bottle must be firmly tied to the frame.

3. Connect the bottle to the manifold:

4. Connect regulator to bottle.
   a) pump down manifold.
   b) open up manifold section to air.
   c) connect manifold tubing to regulator.
   d) pump down up to the bottle’s valve with the valve closed.
   e) close connection to pump when filling the section of manifold.

5. Always pump down the gas in the manifold with a pump that is connected to the exhaust line after use, and especially just before opening up manifold section to air.

6. Disconnect from manifold:
   a) make sure that the bottle’s valve is closed.
   b) make sure to pump down the manifold section up to the bottle’s valve.
Installation of CO tank into IR system

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.
2. Make sure the CO detector installed on the beams of the ceiling is working.
3. Close the valves of old CO tank and evacuate the residual CO remaining in the line.
4. Close the valves around the CO tank and carefully take the old CO tank off from the lines.
5. Connect the new CO tank onto the lines. Check gas-tightness using soap water. Make sure there is no leaking around the valves.
6. Place the old CO tank in designated area or container.

CO titration observed monitored RAIRS spectroscopy

1. Wear nitrile chemical-resistant glove, flame-resistant lab coat, and safety goggles.
2. Make sure the CO detector installed on the beams of the ceiling is working.
3. Load catalyst sample (5 mg) in between the CaF₂ and copper back plate (RAIRS).
4. Assemble the cell and check optical bench clearance.
5. Connect the Teflon tubing to IR cell, and fill the cell with CCl₄.
6. Open H₂ cylinder valve to adjust gas flow by using fine-tuning valve.
7. Run H₂ through IR cell for 30 min.
8. Close H₂ valve and pump the gas line to 0.03 Torr.
9. Open CO valve and close it when the pressure reading is above 900 Torr on pressure gauge 1.
10. Run CO through IR cell for 30 min.
11. Run IR scan in sample channel.

Perform IR spectroscopic Experiment

1. Make sure the CO detector installed on the beams of the ceiling is working.
2. A supported metal catalyst disk (e.g. Pt/SiO₂) is placed in an IR vacuum cell.
3. The catalyst is heated at 150 °C under vacuum for 30 min in order to eliminate the adsorbed water.
4. The catalysts are than heated form 150 to 350 °C under 5 Torr of H₂.
5. The catalyst is kept at 350 °C under 200 Torr of hydrogen gas for 3-4 hours.
6. Hydrogen gas is removed for 15 min.
7. The catalyst is kept at 350 °C under 200 Torr of oxygen gas for 3-4 hours.
8. Oxygen gas is removed for 15 min.
9. Repeat 4 to 7 steps three times.
10. The sample is cooled down to room or any desired temperature.
11. Background spectrum is obtained.
12. Carbon monoxide is introduced into the cell up to 10 Torr.
13. Sample spectrum is obtained.
14. Carbon monoxide is pumped out.
15. The IR cell is vented to atmosphere.

SOP Reviewed and Approved by:

______________________________
Francisco Zaera
Print name

______________________________
Signature

Approval Date: 10/01/2013, updated 03/01/2014, 03/01/2016
Carbon tetrachloride
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when carbon tetrachloride (CCl₄, CAS No. 56-23-5) is used in laboratory. Its purpose is not to have any accident or risk. Especially carbon tetrachloride is toxic and a CAL/OHSA Select Carcinogen, so may cause cancer and heritable genetic damage. It is toxic by inhalation, in contact with skin and if swallowed. It causes serious damage to health by prolonged exposure through inhalation. Carbon tetrachloride is used as a common solvent for cinchonidine projects in Zaera group, because there are no significant absorption IR bands above 1600 cm⁻¹. So, please be very careful when you handle, or replace it with other solvents if possible.

Synonyms: Tetrachloromethane

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer its MSDS always before using them.

OSHA Select Carcinogen
The OSHA Lab Standard defines a “Select Carcinogen” as any substance, which meets one of the following criteria:
   (i) It is regulated by OSHA as a carcinogen; or
   (ii) It is listed under the category, "known to be carcinogens," in the Annual Report on Carcinogens published by the National Toxicology Program (NTP); or
   (iii) It is listed under Group 1 ("carcinogenic to humans") by the International Agency for Research on Cancer Monographs (IARC); or
   (iv) It is listed in either Group 2A or 2B by IARC or under the category, "reasonably anticipated to be carcinogens" by NTP, and causes statistically significant tumor incidence in experimental animals in accordance with any of the following criteria:
      (A) After inhalation exposure of 6-7 hours per day, 5 days per week, for a significant portion of a lifetime to dosages of less than 10 mg/m²;
      (B) After repeated skin application of less than 300 (mg/kg of body weight) per week; or
      (C) After oral dosages of less than 50 mg/kg of body weight per day.

OSHA Hazards: Carcinogen, Target Organ Effect (Nerves, Liver, Eyes, Heart and Kidney), Toxic by Inhalation, Ingestion, and Skin Absorption

GHS Classification
   Acute toxicity, Oral (Category 3)
   Acute toxicity, Inhalation (Category 3)
   Acute toxicity, Dermal (Category 3)
Skin irritation (Category 3)  
Eye irritation (Category 2B)  
Carcinogenicity (Category 2)  
Specific target organ toxicity – repeated exposure (Category 1)  
Acute aquatic toxicity (Category 3)  
Chronic aquatic toxicity (Category 3)  
Hazardous to the ozone layer (Category 1)  

Signs and Symptoms of Exposure  
Vomiting, Diarrhea, Abdominal pain, Nausea, Dizziness, Headache, Damage to the eyes., Liver injury may occur., Kidney injury may occur., Exposure to and/or consumption of alcohol may increase toxic effects., Contact with skin can cause:, Pain, Erythema, hyperemia

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)  
   a. Respiratory Protection  
      Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

   b. Eye Protection  
      Face shield and ANSI compliant safety glasses with side shields should be worn. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU). Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   c. Skin and Body Protection  
      Wear chemical resistant lab coat, long pants, and closed-toe shoes. Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

      A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

      Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
d. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- Small – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**
All work with carbon tetrachloride must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for carbon tetrachloride.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using carbon tetrachloride must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of carbon tetrachloride and understand the hazards.

Lab workers using carbon tetrachloride must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with carbon tetrachloride described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mL of this carbon tetrachloride in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this carbon tetrachloride with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using carbon tetrachloride. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Liquid-Solid IR Cell Experiment**

1. Carbon tetrachloride is used as a solvent in the experiment. Before preparing the solution, consult the solute's SOPs to avoid any unexpected contamination.
2. Do not make excess solution. Preparing the solution right upon the beginning of every experiment.
3. Treat used solutions as chemical wastes immediately.

**Surface modification of Pt in CCl₄ monitored by ATR-IR**

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and full-face respirator.
2. Make a waste bottle labeled as carcinogen hazardous waste. Review the SDS of CCl₄ again; especially remind first-aid measures, handling and storage, PPE, & signs and symptoms of exposure.
3. Load catalyst sample (5 mg) onto an ATR crystal.
4. Place the ATR crystal in a fume hood and add a few drops of CCl₄ to the sample. Keep the CCl₄ container tightly closed in a dry and well-ventilated place. The container must be carefully resealed and kept upright to prevent leakage.
5. Make them evenly dispersed on the crystal.
6. Leave them in the fume hood until the sample is fully dried.
7. Connect the Teflon tubing to IR cell, and fill the cell with CCl₄. Be careful not to spill CCl₄. Keep watching any leak of CCl₄. Avoid release to the environment. Avoid breathing fume, gas, mist, vapor or spray. If swallowed, immediately call 911. If inhaled, rinse cautiously with water for 15 min. Remove contact lenses, if present and easy to do. Continue rinsing.
8. Open H₂ cylinder valve to adjust gas flow by using fine-tuning valve.
9. Run H\textsubscript{2} through IR cell for 30 min. \textit{Keep watching any leak of CCl\textsubscript{4}}.
10. Close H\textsubscript{2} valve and flush the cell using CCl\textsubscript{4} solution that has the modifier dissolved in it. \textit{Keep watching any leak of CCl\textsubscript{4}}.
11. Run IR scan in sample channel.
12. Pump the gas line and check pressure and the equilibrium reading should be 0.03 torr.
13. \textit{Withdraw all solution left in ATR cell with a 10 mL syringe and transfer it to the carcinogen waste container in a fume hood. Be careful not to spill CCl\textsubscript{4}. Keep watching any leak of CCl\textsubscript{4}}.
14. Dry ATR crystal in a fume hood and wash it with ethanol thoroughly.

SOP Reviewed and Approved by:

Francisco Zaera

Print name
Signature

Approval Date: 11/01/2013, updated 03/25/2014, 03/01/2016
Cerium disulfate
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cerium disulfate (CeO₂S₂, CAS No. 13590-82-4) is used in laboratory. Its purpose is not to have any accident or risk. Cerium disulfate causes skin, eye, and respiratory tract irritations. It may be harmful if inhaled or if swallowed.

Synonyms: Ceric sulfate, Cerium (IV) sulfate

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Irritant
GHS Classification
  Skin irritation (Category 2)
  Eye irritation (Category 2A)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with cerium disulfate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cerium disulfate.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cerium disulfate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cerium disulfate and understand the hazards.

Lab workers using cerium disulfate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cerium disulfate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale- of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 25 g of this cerium disulfate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cerium disulfate with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cerium disulfate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

SOP Reviewed and Approved by:

Francisco Zaera

Print name

Signature

Approval Date: 06/01/2013
Cerous sulfate
STANDARD OPERATING PROCEDURE

Type of SOP: [ ] Process [X] Hazardous Chemical [ ] Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cerous sulfate (Ce$_2$O$_{12}$S$_3$, CAS No. 13454-94-9) is used in laboratory. Its purpose is not to have any accident or risk. Cerous sulfate causes skin, eye, and respiratory tract irritations. It may be harmful if inhaled or if swallowed.

Synonyms: Cerium (III) sulfate

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Irritant
GHS Classification
- Skin irritation (Category 2)
- Eye irritation (Category 2A)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- Small – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
- Large – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528
Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with cerous sulfate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cerous sulfate.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cerous sulfate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cerous sulfate and understand the hazards.

Lab workers using cerous sulfate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cerous sulfate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 25 g of this cerous sulfate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cerous sulfate with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cerous sulfate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

SOP Reviewed and Approved by:

Francisco Zaera
Print name

Signature

Approval Date: 06/01/2013
Chloroform

STANDARD OPERATING PROCEDURE

Type of SOP: ☒ Process ☒ Hazardous Chemical ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when Chloroform (CHCl₃, CAS No. 67-66-3) is used in laboratory. Its purpose is not to have any accident or risk. Chloroform is a CAL/OHSA Select Carcinogen, so may cause cancer and genetic damage. It also causes serious eye and skin irritation. It may be harmful if swallowed.

Synonyms: Trichloromethane, Methylidyne trichloride

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Select Carcinogen

The OSHA Lab Standard defines a “Select Carcinogen” as any substance, which meets one of the following criteria:

(i) It is regulated by OSHA as a carcinogen; or
(ii) It is listed under the category, "known to be carcinogens," in the Annual Report on Carcinogens published by the National Toxicology Program (NTP); or
(iii) It is listed under Group 1 ("carcinogenic to humans") by the International Agency for Research on Cancer Monographs (IARC); or
(iv) It is listed in either Group 2A or 2B by IARC or under the category, "reasonably anticipated to be carcinogens" by NTP, and causes statistically significant tumor incidence in experimental animals in accordance with any of the following criteria:
   (A) After inhalation exposure of 6-7 hours per day, 5 days per week, for a significant portion of a lifetime to dosages of less than 10 mg/m³; or
   (B) After repeated skin application of less than 300 (mg/kg of body weight) per week; or
   (C) After oral dosages of less than 50 mg/kg of body weight per day.

OSHA Hazards: Carcinogen, Target Organ (Central nervous system, Blood, Liver, Cardiovascular system, Kidney) Effect, Harmful by Ingestion, Irritant

GHS Classification

   Acute toxicity, Oral (Category 4)
   Skin irritation (Category 2)
   Eye irritation (Category 2A)
   Carcinogenicity (Category 2)
   Specific target organ toxicity – repeated exposure (Category 2)
   Acute aquatic toxicity (Category 3)
Signs and Symptoms of Exposure
Vomiting, Gastrointestinal disturbance, Exposure to and/or consumption of alcohol may increase toxic effects.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

   c. Hand Protection
   At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.

   Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.
Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to "Injuries and Medical Treatment" Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.
8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with chloroform must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. **DESIGNATED AREA**

Work should be completed in a laboratory fume hood designated for chloroform.

11. **SAFETY DATA SHEETS**

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. **DETAILED PROTOCOL**

All lab workers who will be using chloroform must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of chloroform and understand the hazards.
Lab workers using chloroform must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with chloroform described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mg of this chloroform in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this chloroform with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using chloroform. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Preparation of Cd-TEOSPM

1. Wear nitrile chemical-resistant glove, flame-resistant lab coat, and safety goggles.
2. Introduce chloroform (20 mL) into a two-neck round bottom, followed by adding the reagents and catalyst. All the experiments are conducted in a fume hood.
3. After reaction, the removed solvent needs to be treated as hazardous waste.
4. Washing and cleaning solvents also need to be treated as hazardous waste.
Chloroform-

STANDARD OPERATING PROCEDURE

Type of SOP:  ☑ Process  ☑ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when chloroform-

(CCl$_3$D, CAS No. 865-49-6) is used in laboratory. Its purpose is not to have any accident or risk. Chloroform-

is a CAL/OHSA Select Carcinogen, so may cause cancer and genetic damage. It also causes serious eye and skin irritation. It may be harmful if swallowed.

Synonyms: Deuterochloroform

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Select Carcinogen

The OSHA Lab Standard defines a “Select Carcinogen” as any substance, which meets one of the following criteria:

(i) It is regulated by OSHA as a carcinogen; or
(ii) It is listed under the category, "known to be carcinogens," in the Annual Report on Carcinogens published by the National Toxicology Program (NTP); or
(iii) It is listed under Group 1 ("carcinogenic to humans") by the International Agency for Research on Cancer Monographs (IARC); or
(iv) It is listed in either Group 2A or 2B by IARC or under the category, "reasonably anticipated to be carcinogens" by NTP, and causes statistically significant tumor incidence in experimental animals in accordance with any of the following criteria:

(A) After inhalation exposure of 6-7 hours per day, 5 days per week, for a significant portion of a lifetime to dosages of less than 10 mg/m;

(B) After repeated skin application of less than 300 (mg/kg of body weight) per week; or

(C) After oral dosages of less than 50 mg/kg of body weight per day.

OSHA Hazards: Carcinogen, Target Organ Effect (Kidney, Liver, Cardiovascular system, Central nervous system, Blood), Harmful by Ingestion, Irritant

GHS Classification

Acute toxicity, Oral (Category 4)
Skin irritation (Category 2)
Eye irritation (Category 2A)
Carcinogenicity (Category 2)
Specific target organ toxicity – repeated exposure (Category 2)

Signs and Symptoms of Exposure
Vomiting, Gastrointestinal disturbance, Exposure to and/or consumption of alcohol may increase toxic effects., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. **PERSONAL PROTECTIVE EQUIPMENT (PPE)**
   
   a. **Eye Protection**
      
      ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. **Skin and Body Protection**
      
      Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

      A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

      Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

   c. **Hand Protection**
      
      At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


   Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

   All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

   Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.
Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.
8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with chloroform-d must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for chloroform-d.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using chloroform-d must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of chloroform-d and understand the hazards.
Lab workers using chloroform-d must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with chloroform-d described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 50 g of this chloroform-d in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this chloroform-d with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using chloroform-d. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Preparation of sample for NMR measurement**

1. Wear nitrile chemical-resistant glove, flame-resistant lab coat, and safety goggles.
2. Bring the sample for NMR measurement and chloroform-d into a fume hood.
3. A proper amount of NMR sample is placed in a NMR tube and fill with chloroform-d (0.5 mL).
4. Bring the NMR tubes in a second container to the NMR room carefully.
5. After measurement, the sample solution needs to be treated as hazardous waste.
6. Washing and cleaning solvents also need to be treated as hazardous waste.

SOP Reviewed and Approved by:

Francisco Zaera

Print name    Signature

Approval Date: 02/01/2013, updated 03/01/2014
Cinchonidine
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process   □ Hazardous Chemical   □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cinchonidine (C_{19}H_{12}N_{2}O, CAS No. 458-71-2) is used in laboratory. Its purpose is not to have any accident or risk. Cinchonidine has Teratogen hazard. It is harmful if swallowed, and suspected of damaging the unborn child. Also it may cause an allergic skin reaction and damage to organ through prolonged or repeated exposure if swallowed.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Harmful by Ingestion, Skin Sensitizer, Teratogen
GHS Classification
- Acute toxicity, Oral (Category 4)
- Skin sensitization (Category 1)
- Reproductive toxicity (Category 2)
- Specific target organ toxicity – repeated exposure, Oral (Category 2), Heart, Immune system

Signs and Symptoms of Exposure
Effects due to ingestion may include Rash, Itching, Shortness of breath, photosensitivity of the skin.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.
Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**
**Chemical Spill** - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill
area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with cinchonidine must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:
• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cinchonidine.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cinchonidine must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cinchonidine and understand the hazards.

Lab workers using cinchonidine must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cinchonidine described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 25 g of this cinchonidine in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cinchonidine with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cinchonidine. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Preparation of Cd-TEOSPM

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.
2. Weight cinchonidine (1 g).
3. Bring the reagent into a fume hood and add it into a two-neck round bottom flask for reaction.
4. After reaction, the removed solvent needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

Surface modification using Cinchonidine for Et-Py hydrogenation

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Transfer toluene (10 mL) or any other solvent to a beaker (50 mL).
3. Weigh out cinchonidine (5 mg) and transfer it to the beaker.
4. Stir the mixture for 2 minutes and then untrasonicate the slurry for 10 min until all cinchonidine solid is dissolved.
5. Seal the beaker with Para-film.
6. Rinse the stainless cylinder of the high-pressure reactor with ethanol and toluene. Let it dry before adding reactants.
7. Add Pt/Al₂O₃ or other catalyst (1 wt.%, 25 mg) into the cylinder.
8. Inject toluene (4 mL) or any other solvent into the cylinder.
9. Add the ethyl pyruvate/toluene solution (1 mL of a preselected concentration).
10. Transfer the surface modifier solution prepared in step 4 to the cylinder. Place a magnetic stirring bar inside.
11. Mount the cylinder onto the fixed head of the reactor. Tighten all 6 screws and mount the outer band in position.
12. Pressurize the cylinder using UHP H₂.
13. Start the reaction.
14. When the reaction is done, open the outlet valve to release the pressure.
15. Take a sample for GC analysis.
Cinchonine
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process   ☒ Hazardous Chemical   □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cinchonine (C_{19}H_{12}N_{2}O, CAS No. 118-10-5) is used in laboratory. Its purpose is not to have any accident or risk. Cinchonine is toxic if inhaled and harmful if swallowed. It may cause eye, skin and respiratory irritation.

Synonyms: Cinchonine

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Target Organ Effect (Gastrointestinal tract), Toxic by Inhalation, Harmful by Ingestion

GHS Classification
   Acute toxicity, Inhalation (Category 4)
   Acute toxicity, Oral (Category 4)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**  
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with cinchonine must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cinchonine.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cinchonine must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cinchonine and understand the hazards.

Lab workers using cinchonine must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cinchonine described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 25 g of this cinchonine in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cinchonine with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cinchonine. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Surface modification using Cinchonine for Et-Py hydrogenation**

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Transfer toluene (10 mL) or any other solvent to a beaker (50 mL)
3. Weigh out cinchonine (5 mg) and transfer it to the beaker.
4. Stir the mixture for 2 minutes and then ultrasonicate the slurry for 10 min until all cinchonine solid is dissolved.
5. Seal the beaker with Para-film.
6. Rinse the stainless cylinder of the high-pressure reactor with ethanol and toluene. Let it dry before adding reactants.
7. Add Pt/Al₂O₃ or other catalyst (1 wt.%, 25 mg) into the cylinder.
8. Inject toluene (4 mL) or any other solvent into the cylinder.
9. Add the ethyl pyruvate/toluene solution (1 mL of a preselected concentration)
10. Transfer the surface modifier solution prepared in step 4 to the cylinder. Place a magnetic stirring bar inside.
11. Mount the cylinder onto the fixed head of the reactor. Tighten all 6 screws and mount the outer band in position.
12. Pressurize the cylinder using UHP H₂.
13. Start the reaction.
14. When the reaction is done, open the outlet valve to release the pressure.
15. Take a sample for GC analysis.

____________________________________________________________________

SOP Reviewed and Approved by:

______________________________________________________________
Francisco Zaera
Print name

______________________________
Signature

Approval Date: 02/01/2013, updated 04/22/2016
Cinnamaldehyde
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process □ Hazardous Chemical □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cinnamaldehyde (C9H8O, CAS No. 104-55-2) used in laboratory. Its purpose is not to have any accident or risk. It causes serious eye and skin irritation. Also it may be harmful if swallowed or in contact with skin.

Synonyms: 3-Phenylprop-2-enal

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Irritant
GHS Classification
   Skin irritation (Category 2)
   Eye irritation (Category 2A)
   Skin sensitization (Category 1)
   Specific target organ toxicity – single exposure (Category 3)

Signs and Symptoms of Exposure
burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.
Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**
**Chemical Spill** - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill
area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with cinnamaldehyde must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:
• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cinnamaldehyde.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cinnamaldehyde must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cinnamaldehyde and understand the hazards.

Lab workers using cinnamaldehyde must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cinnamaldehyde described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 25 g of this cinnamaldehyde in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cinnamaldehyde with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cinnamaldehyde. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**UHV #3, NanoReactor**

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.
2. Bring required materials to a fume hood: cinnamaldehyde, a syringe, a glass tube with fitting to the gas manifold.
3. Secure the glass tube on the 3-prong clamp.
4. Open the cinnamaldehyde bottle.
5. Use a syringe to transfer cinnamaldehyde from the original bottle into the glass tube.
6. Close the cinnamaldehyde bottle. Connect the glass tube to the gas manifold of UHV #3, NanoReactor.
7. Put the cinnamaldehyde bottle back to the storage place.
8. Clean the syringe with acetone and place the waste liquid into a proper waste container.

____________________________________________________
SOP Reviewed and Approved by:

__________________________  __________________________
Francisco Zaera               Signature

Approval Date: 04/01/2016
cis-2-Butene
STANDARD OPERATING PROCEDURE

Type of SOP:  ☐ Process  ☒ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cis-2-butene (C₄H₈, CAS No. 590-18-1) used in laboratory. Its purpose is not to have any accident or risk. cis-2-Butene is highly flammable gas, and contains gas under pressure. It may explode if heated, and may cause drowsiness or dizziness.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable gas, Compressed Gas
GHS Classification
- Flammable liquids (Category 1)
- Gas under pressure (Liquefied gas)

Signs and Symptoms of Exposure
Acts as a simple asphyxiant by displacing air., Dizziness, Disorientation, Headache, excitement, Central nervous system depression, May be harmful., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with cis-2-butene must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cis-2-butene.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cis-2-butene must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cis-2-butene and understand the hazards.

Lab workers using cis-2-butene must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cis-2-butene described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) use cis-2-butene under 1 bar in any given reaction (higher pressure REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cis-2-butene with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cis-2-butene. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Replace empty gas cylinder
1) In case of carbon monoxide, ensure carbon monoxide detector is on
2) Borrow a proper dolly from department stockroom.
3) Close the main cylinder valve.
4) Slowly release pressure from regulator into hood to vent.
5) Close the regulator valves.
6) Disconnect the regulator from an empty cylinder.
7) Screw cylinder cap.
8) Deliver the empty cylinder to the stockroom or store temporally in one of hall cabinets.
9) Bring a new gas cylinder to the rack.
10) Safely secure the cylinder using chain clamp.
11) Unscrew cylinder cap.
12) Ensure the main valve is closed.
13) Unscrew the main valve cap.
14) Connect the regulator to the cylinder.
15) Fully open the regulator valves.
16) Get vacuum in the gas manifold and the regulator.
17) Closed the diaphragm valve.
18) Quickly open and close the main cylinder valve to see if the diaphragm valve is working well.
19) If the good sealing is obtained, go ahead. Otherwise, pump the gas in the line and replace the regulator.
20) Set a delivery pressure as needed.
21) Carefully release pressure from regulator.
22) Fully open the main cylinder valve if needed.

SOP Reviewed and Approved by:

Francisco Zaera
Print name
Signature

Approval Date: 02/01/2013
Copper sulfate pentahydrate
STANDARD OPERATING PROCEDURE

Type of SOP:  ☐ Process  ☑ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when copper sulfate pentahydrate (CuO₄S · 5H₂O, CAS No. 7758-99-8) used in laboratory. Its purpose is not to have any accident or risk. Copper sulfate pentahydrate is toxic if swallowed. It causes serious eye and skin irritations. Also it may be harmful in contact with skin.

Synonyms: Cupric sulfatepentahydrate

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Toxic by Ingestion, Target organ effect (Liver, Kidney, and Blood)

GHS Classification
- Acute toxicity, Oral (Category 3)
- Acute toxicity, Dermal (Category 5)
- Skin irritation (Category 2)
- Eye irritation (Category 2A)
- Acute aquatic toxicity (Category 1)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.
A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
   
   At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


   Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

   All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

   Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

   Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

   Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

   **Chemical Spill** - Dial 911 and EH&S 951-827-5528

   Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

   - **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
• **Large**– Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**
All work with copper sulfate pentahydrate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for copper sulfate pentahydrate.

11. SAFETY DATA SHEETS

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. DETAILED PROTOCOL

All lab workers who will be using copper sulfate pentahydrate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of copper sulfate pentahydrate and understand the hazards.

Lab workers using copper sulfate pentahydrate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with copper sulfate pentahydrate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 g of this copper sulfate pentahydrate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this copper sulfate pentahydrate with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using copper sulfate pentahydrate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Click Chemistry

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggle.
2. Weight 0.050 g of copper sulfate pentahydrate.
3. Bring the reagent into the fume hood and add it into a four-neck round bottom flask for reaction.
4. After reaction, the removed solvent needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste

____________________________________________________________________

SOP Reviewed and Approved by:

Francisco Zaera
Print name
Signature

Approval Date: 06/01/2013, updated 03/01/2014
Crotonaldehyde
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when crotonaldehyde (C₄H₆O, CAS No. 123-73-9) used in laboratory. Its purpose is not to have any accident or risk. Crotonaldehyde is highly flammable liquid and vapor, and Lachrymator. Toxic if swallowed, if inhaled, or in contact with skin. It causes serious eye and skin irritation.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Toxic by inhalation, Toxic by ingestion, Toxic by skin absorption, Skin sensitizer, Irritant, Mutagen

GHS Classification
- Flammable liquids (Category 2)
- Acute toxicity, Oral (Category 3)
- Acute toxicity, Inhalation (Category 2)
- Acute toxicity, Dermal (Category 3)
- Skin irritation (Category 2)
- Serious eye damage (Category 1)
- Skin sensitization (Category 1)
- Germ cell mutagenicity (Category 2)
- Specific target organ toxicity – single expose (Category 3)
- Specific target organ toxicity – repeated expose (Category 2)
- Acute aquatic toxicity (Category 1)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Respiratory Protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
b. Eye Protection
Face shield and ANSI compliant safety glasses with side shields should be worn. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU). Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

c. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

d. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.
Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:
• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
• Double-bag dry waste using transparent bags.
• Waste must be under the control of the person generating and disposing of it.
• Dispose of routinely generated chemical waste within 90 days.
• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with crotonaldehyde must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for crotonaldehyde.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using crotonaldehyde must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of crotonaldehyde and understand the hazards.

Lab workers using crotonaldehyde must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.
The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with crotonaldehyde described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 mL of this crotonaldehyde in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this crotonaldehyde with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using crotonaldehyde. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**UHV #3, NanoReactor**

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and **full-face respirator**.
2. **Make a waste bottle labeled as lachrymator hazardous waste. Review the SDS of crotonaldehyde again; especially remind first-aid measures, handling and storage, PPE, & signs and symptoms of exposure.**
3. Bring required materials to a fume hood: crotonaldehyde, a syringe, a glass tube with fitting to the gas manifold.
4. Secure the glass tube on the 3-prong clamp.
5. Open the crotonaldehyde bottle. The container must be carefully resealed and kept upright to prevent leakage.
6. Use a syringe to transfer crotonaldehyde from the original bottle into the glass tube. Be careful not to spill crotonaldehyde. Keep watching any leak of crotonaldehyde. Avoid release to the environment. Avoid breathing fume, gas,
mist, vapor or spray. If swallowed, immediately call 911. If inhaled, rinse cautiously with water for 15 min. Remove contact lenses, if present and easy to do. Continue rinsing.

7. Close the crotonaldehyde bottle. *Keep the crotonaldehyde container tightly closed in a dry and well-ventilated place.*

8. Connect the glass tube to the gas manifold of UHV #3, NanoReactor

9. Put the crotonaldehyde bottle back to the storage place. *Keep watching any leak of crotonaldehyde.*

10. Clean the syringe with acetone and place the waste liquid into the waste container prepared with a carcinogen hazardous label. *Keep watching any leak of crotonaldehyde.*
Cyclohexane
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process □ Hazardous Chemical □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cyclohexane (C₆H₁₂, CAS No. 110-82-7) used in laboratory. Its purpose is not to have any accident or risk. Cyclohexane is highly flammable liquid and vapor, and causes eye and skin irritation. It may be fatal if swallowed, harmful in contact with skin or if inhaled. Also, it causes drowsiness and dizziness.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Target organ effect (Lung, Central nervous system), Irritant

GHS Classification
- Flammable liquids (Category 2)
- Acute toxicity, Inhalation (Category 4)
- Acute toxicity, Dermal (Category 5)
- Skin irritation (Category 2)
- Eye irritation (Category 2B)
- Specific target organ toxicity - single exposure (Category 3)
- Aspiration hazard (Category 1)
- Acute aquatic toxicity (Category 1)
- Chronic aquatic toxicity (Category 1)

Signs and Symptoms of Exposure
Central nervous system depression, Drowsiness, Irritability, Dizziness, Gastrointestinal disturbance, Lung irritation, chest pain, pulmonary edema

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be
buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).
• **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.
• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with cyclohexane must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. **DESIGNATED AREA**

Work should be completed in a laboratory fume hood designated for cyclohexane.

11. **SAFETY DATA SHEETS**

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. **DETAILED PROTOCOL**

All lab workers who will be using cyclohexane must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cyclohexane and understand the hazards.

Lab workers using cyclohexane must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cyclohexane described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:
1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mL of this cyclohexane in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cyclohexane with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cyclohexane. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Preparation of Cd-TEOSPM**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggles.
2. The resulting crude Cd-TEOSPM is collected by filtering in fume hood. And then cyclohexane is employed to wash the product for several times.
3. Washing and cleaning solvents also need to be treated as hazardous waste
Cyclooctane

STANDARD OPERATING PROCEDURE

Type of SOP:  ☐ Process  ☑ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cyclooctane (C₈H₁₆, CAS No. 206-031-8) used in laboratory. Its purpose is not to have any accident or risk. Cyclooctane is highly flammable liquid and vapor, and toxic if swallowed, if inhaled, or in contact with skin. It causes serious eye and skin irritation.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid
GHS Classification
   Not known yet

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a. Eye Protection
      ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. Skin and Body Protection
      Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

      A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

      Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

### 7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

### 8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

### 9. PRIOR APPROVAL/REVIEW REQUIRED

All work with cyclooctane must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cyclooctane.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cyclooctane must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cyclooctane and understand the hazards.

Lab workers using cyclooctane must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cyclooctane described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 50 mL of this cyclooctane in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cyclooctane with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cyclooctane. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Oxidation of Cyclooctane**

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Into the test tube with stirring bar add P25-TiO$_2$/Au catalyst (9 mg) and potassium tert-butoxide (13 mg).
3. Add toluene (4.5 mL), ultrasonicate and stir.
4. Add benzene (12.5 µL, internal standard)
5. Add cyclooctane (5.6 mg, 0.05 mmol).
6. Close with rubber septum, seal with parafilm, connect the oxygen supply to the test tube and do the catalytic reaction at temperature below 75 °C.
7. Collect the samples and run on GC.

______________________________  ______________________________________

SOP Reviewed and Approved by:

______________________________  ________________________________
Francisco Zaera             Signature

Print name                  Approval Date: 11/01/2015
Cysteamine
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when cysteamine (C$_2$H$_7$NS, CAS No. 60-23-1) is used in laboratory. Its purpose is not to have any accident or risk. Cysteamine has Stench hazard (a strong and very unpleasant small) and is harmful if swallowed. It causes serious eye, skin and respiratory irritation.

Synonyms: 2-aminoethanethiol, β-Mercaptoethylamine, Decarboxylcystene, Thioethanolamine, 2-Mercaptoethylamine.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Harmful by ingestion, Irritant.
GHS Classification
- Acute toxicity (Category 4)
- Skin irritation (Category 2)
- Eye irritation (Category 2A)
- Specific target organ toxicity - single exposure (Category 3)

Signs and Symptoms of Exposure
Nausea, Headache, Vomiting, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.
A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html).

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**
All work with cysteamine must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for cysteamine.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using cysteamine must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of cysteamine and understand the hazards.

Lab workers using cysteamine must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with cysteamine described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale- of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 g of this cysteamine in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this cysteamine with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using cysteamine. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Preparation of Cd linker with –NH₂**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggles.
2. Weight 0.1 g of cysteamine on the balance located in room 137.
3. Bring the reagent into the fume hood and add it into a two-neck round bottom flask for reaction.
4. After reaction, the removed solvent needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

SOP Reviewed and Approved by:

Francisco Zaera

Print name: ___________________________ Signature: ___________________________

Approval Date: 02/01/2013, updated 03/01/2014
Decane

STANDARD OPERATING PROCEDURE

Type of SOP: ☐ Process ☒ Hazardous Chemical ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when decane (C_{10}H_{22}, CAS No. 124-18-5) is used in laboratory. Its purpose is not to have any accident or risk. 1,3-Decane is combustible liquid and cause mile skin irritation. It may be fatal if swallowed and enters airway and harmful in contact with skin.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Combustible Liquid, Target Organ Effect (Nerves)

GHS Classification
- Flammable liquids (Category 3)
- Acute toxicity, Dermal (Category 5)
- Skin irritation (Category 3)
- Aspiration hazard (Category 1)

Signs and Symptoms of Exposure
Acts as a simple asphyxiant by displacing air., anesthetic effects, Difficulty in breathing, Headache, Dizziness, Prolonged or repeated exposure to skin causes defatting and dermatitis., narcosis

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection

ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection

Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.
Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
   At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.
   

Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill
area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with decane must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:
• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for decane.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using decane must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of decane and understand the hazards.

Lab workers using decane must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with decane described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 g of this decane in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this decane with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using decane. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Hydrogenation of ethyl pyruvate**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggle.
2. Weight 0.1 g of decane on the balance located in room 137.
3. Bring the reagent into the fume hood and add it into the high pressure reactor as internal standard, and then the reaction is conducted in the corresponding instrument in room 135.
4. After reaction, the filtrate needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

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SOP Reviewed and Approved by:

Francisco Zaera

Print name: ___________________________  Signature: ___________________________

Approval Date: 02/01/2013, updated 02/01/2014
Deuterium
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when deuterium (D₂, CAS No. 7782-39-0) used in laboratory. Its purpose is not to have any accident or risk. Deuterium is highly flammable gas, and contains gas under pressure. It may explode if heated.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable gas, Compressed Gas
GHS Classification
   Flammable gas (Category 1)
   Gas under pressure (Liquefied gas)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
A ventilation monitor is required on each lab hood or gas manifold in which deuterium gas is used and stored. Acceptable monitors include audible and visual alarms, magnehelic gauge, inclined manometer, or other devices, which indicate that the enclosure is actively ventilated. Manometers and gauges should be clearly marked to indicate safe pressure limits.

The ventilation device is the elephant trunk, or snorkel, which is connected to the exhaust system. This device is effective for capturing discharges from instruments such as gas chromatographs. The intake of the snorkel must be placed very close to the source to be effective. There are newer designs that are mounted on articulating arms, which make the systems more convenient to use.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Always use a proper dolly to carry gas cylinders in building. Avoid inhalation of vapor or mist. Ensure adequate ventilation. Remove all source of ignition; no smoking or electrostatic charge. Beware of vapor accumulating to form explosive concentration. Vapor can accumulate in low areas. Do use right-sized tools and wear heavy protective gloves when connecting a regulator to gas cylinders. Do not breathe any leaked gas. Work in confined spaces. Prevent further leakage or spillage if safe to do so.

All transport of deuterium gas between on-campus locations must be conducted as follows:

- Gas cylinders must be secured to the transport vehicle (cart, motor vehicle, hand truck, etc.).
- Cylinders must be continuously attended during transport.
- Cylinders must be clearly labeled with content and hazard information.
- Cylinder caps must be in place.
These requirements apply to all the gas containers, including empty and partially full cylinders.

Upon receipt of deuterium gas, cylinders shall be temporarily stored in a well-ventilated area that is attended or locked at all times. All cylinders shall be immediately leak tested with a leak indicating solution and must be clearly labeled with content and hazard information. Temporary storage locations shall have appropriate signage in place. Cylinders must be seismically secured at all locations with chains at two contact points on the cylinder body, using unistruts or an equivalent. Seismic securing should prevent cylinders from rolling, shifting, or falling.

Laboratory storage of all the gas cylinders shall be in a mechanically ventilated, lockable area. Examples of mechanical ventilation include vented gas cabinets and fume hoods. Rooms containing toxic gases shall be locked when not occupied by authorized persons. All cylinders and gas manifold must be clearly labeled with content and hazard information. Cylinders shall be seismically secured at all locations with chains (2 contact points), using unistruts or an equivalent for cylinders larger than lecture bottles. Lecture bottles must be secured to a stable surface. Outdoor storage is only allowed on a short-term basis in a secure area at least 75 feet from an exterior door, window, or air intake location.

All regulators, valves, and lines must be chemically compatible with the gases being used. Compatibility can be determined by contacting the gas vendor or by calling EH&S. Regulator/line systems must be leak tested immediately after assembly and before each use. Regulators shall be compatible with the size and type of gas cylinder being used, and rated for full cylinder pressure.

All lines or ducts carrying purged or exhausted emissions of deuterium gas must be connected to a mechanical exhaust system that discharges to a safe location (i.e., presents no potential for re-entrainment into any building supply air intake or occupied area). Exhaust duct walls shall be chemically resistant to degradation by the toxic gas in use.

Significant emissions of deuterium gas require an emission control device (e.g., scrubber, flare device, adsorbent) before the purged gas can be vented into the exhaust duct system. Significant emissions are defined as duct concentrations that result in duct corrosion or acute health risk to persons exposed near exhaust fan stacks as determined by release modeling. When deuterium gas is emitted from exhaust systems at concentrations, which could pose health risks to rooftop workers, locked gates, doors, or other means shall be used to prevent worker access to stack discharge areas. Warning signs must be conspicuously placed.
STORAGE:

It is essential that deuterium gas is stored separately from all chemicals with which they may react. Ensure segregation of incompatible chemicals per guidance within the UCR Chemical Hygiene Plan. Also, follow any substance-specific storage guidance provided in Safety Data Sheet (SDS) documentation.

6. SPILL AND INCIDENT PROCEDURES


Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. WASTE DISPOSAL

All empty deuterium gas cylinders shall be labeled as empty. Depleted deuterium gas cylinders should be returnable to the vendor according to their guidelines. The purchase of any gases that will not be completely used in the course of research must be approved by the vendor for return, or by EH&S for disposal as hazardous waste. Disposal of deuterium gas cylinders by EH&S, even when empty, may entail extraordinary costs. Therefore, deuterium gas should be purchased only from vendors who will accept returns.

Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html
8. PRIOR APPROVAL/REVIEW REQUIRED

All work with deuterium gas must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

9. DESIGNATED AREA

A designated area shall be established where limited access, special procedures, knowledge, and work skills are required. A designated area can be the entire laboratory, a specific laboratory workbench, or a laboratory hood. Designated areas must be clearly marked with signs that identify the chemical hazard and include an appropriate warning; for example: WARNING! DEUTERIUM GAS WORK AREA!

10. SAFETY DATA SHEETS

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

11. DETAILED PROTOCOL

All lab workers who will be using deuterium gas must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of deuterium gas and understand the hazards.

Lab workers using deuterium gas must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with deuterium gas described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.
When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) use deuterium gas under 1 bar in any given reaction (higher pressure REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this deuterium gas with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using deuterium gas. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Replace empty gas cylinder
1) Borrow a proper dolly from department stockroom.
2) Close the main cylinder valve.
3) Slowly release pressure from regulator into hood to vent.
4) Close the regulator valves.
5) Disconnect the regulator from an empty cylinder.
6) Screw cylinder cap.
7) Deliver the empty cylinder to the stockroom or store temporarily in one of hall cabinets.
8) Bring a new gas cylinder to the rack.
9) Safely secure the cylinder using chain clamp.
10) Unscrew cylinder cap.
11) Ensure the main valve is closed.
12) Unscrew the main valve cap.
13) Connect the regulator to the cylinder.
14) Fully open the regulator valves.
15) Get vacuum in the gas manifold and the regulator.
16) Closed the diaphragm valve.
17) Quickly open and close the main cylinder valve to see if the diaphragm valve is working well.
18) If the good sealing is obtained, go ahead. Otherwise, pump the gas in the line and replace the regulator.
19) Set a delivery pressure as needed.
20) Carefully release pressure from regulator.
21) Fully open the main cylinder valve if needed.
UHV #2, RAIRS

Deuterium lecture bottle installation:
1. Wear nitrile chemical resistant gloves, a flame-resistant laboratory coat and safety goggles.
2. Make sure the lecture bottle valve is closed all the way. Use a wrench to remove safety screw (and Teflon washer) from the bottle outlet.
3. Attach a High (inlet)/Low (outlet) pressure regulator to the lecture bottle. Check that the regulator valve is closed (loose). Make sure that the Teflon washer is inside the regulator connector. Tighten firmly.
4. Connect the end of the regulator to the desired gas line. Make sure the threading from each end is aligned before tightening. Tighten firmly.
5. Very slowly pump down the gas line with the mechanical pump that is connected to the gas manifold.
6. Check for leaks. Use squeeze bottle to spray a minimum amount of acetone on the connections you have just tighten. Monitor the pressure. An increase in gas line pressure means that the sprayed connection is loose and needs further tightening. Use paper towels to avoid acetone splashing and to clean up any small spill.

Deuterium Dosing (UHV Experiment):
1. Using the mechanical pump connected to the manifold evacuate the gas lines leading to the leak valve on top of the main UHV chamber and the Deuterium lecture bottle (make sure that the regulator and lecture bottle valves are closed).
2. Stop pumping when pressure reaches 1E-2 Torr by closing the valve on the main gas line that is closest to the leak valve.
3. Open the lecture bottle valve all the way and then close it.
4. Slowly tighten the regulator valve until you reach the 20 psig mark. Loosen the regulator valve.
5. Slowly open the valve that connects the regulator to the gas line. There will be a pressure drop from 20 psig to ~0 psig on the regulator gauge.
6. Close the valve closest to the leak valve to isolate the gas in the line connected to it.
7. Slowly pump down the gas line leading to the Deuterium cylinder.
8. Slowly open the leak valve and monitor the pressure increase inside the UHV chamber until the desired value is reached. Use a timer to attain the desired exposure.
9. After dosing close the leak valve.
10. After all exposures are done pump down the leak valve by slowly opening the valve closest to it.
High Pressure Deuterium Hydrogenation:

1. Close the gate-valve to the turbo pump on the gas line located at the High-Pressure end of the system. Make sure that the valve that connects to the gas manifold at the UHV end of the system is also closed.
2. Close the valve that connects the regulator gas line to the High-Pressure end loop. Make sure that the regulator valve is closed (loose).
3. Open the lecture bottle valve all the way and then close it.
4. Slowly tighten the regulator valve until you reach the 20 psig mark. Loosen the regulator valve.
5. Slowly open the valve that connects the regulator to the gas line. There will be a pressure drop from 20 psig to ~0 psig on the regulator gauge.
6. Open the valve that connects the regulator gas line to the High-Pressure end loop.
7. Fill the High-Pressure loop with the desired amount of Deuterium. Monitor this measurement with the Baratron Gauge.
8. After the measurement, close the valve to the loop.
9. Open valves to reactor and carry out experiment.
10. Using the mechanical pump connected to the manifold evacuate the gas lines leading to the Deuterium cylinder (make sure that the regulator and cylinder valves are closed).
11. Stop pumping when pressure reaches 1E-2 Torr by closing the valve that connects to the manifold on the UHV end.
12. After experiment open valve to High-Pressure loop and pump down with mechanical pump to 1E-2 Torr.
13. Close valve to mechanical pump and open Turbo-Pump gate-valve.

UHV #3, Michelle

1. Safely secure deuterium cylinder using a chain clamp or ring clamps.
2. Ensure main valve is completely closed.
3. Unscrew main valve cap.
4. Attach the appropriate pressure regulator and connect to the system using a copper tube.
5. Carefully adjust the outlet pressure to 20 psi.
6. Close the valve next to the mechanical pump.
7. Fill the copper tube with deuterium gas. Then pump down.
8. Repeat steps 7-8 to purge the copper line.
9. Carefully pressurize copper line.
10. Slowly open the leak valve to leak the gas into the UHV system.
11. Close the leak valve.
UHV #6, NanoReactor

1. The bottle must be firmly tied to the frame.
2. Connect the bottle to the manifold:
3. Connect regulator to bottle.
   b) pump down manifold.
   c) open up manifold section to air.
   d) connect manifold tubing to regulator.
   e) pump down up to the bottle’s valve with the valve closed.
   f) close connection to pump when filling the section of manifold.
4. Always pump down the gas in the manifold with a pump that is connected to the exhaust line after use, and especially just before opening up manifold section to air.
5. Disconnect from manifold:
   a) make sure that the bottle’s valve is closed.
   b) make sure to pump down the manifold section up to the bottle’s valve.

SOP Reviewed and Approved by:

Francisco Zaera

Print name __________________________ Signature __________________________

Approval Date: 02/01/2013, updated 06/01/2015
Deuterium oxide
STANDARD OPERATING PROCEDURE

Type of SOP:  ☑ Process   ☑ Hazardous Chemical   ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when deuterium oxide (D₂O CAS No. 7789-20-0) is used in laboratory. Its purpose is not to have any accident or risk. Deuterium oxide is harmful if inhaled, swallowed, or absorbed through skin. It may cause eye, skin, or respiratory tract irritations.

Synonyms: Water-d2, Heavy water

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: not known
GHS Classification
   Not a dangerous substance according to GHS

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a. Eye Protection
      ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. Skin and Body Protection
      Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

      A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

      Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

• **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with deuterium oxide must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for deuterium oxide.

11. SAFETY DATA SHEETS

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. DETAILED PROTOCOL

All lab workers who will be using deuterium oxide must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of deuterium oxide and understand the hazards.

Lab workers using deuterium oxide must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with deuterium oxide described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 g of this deuterium oxide in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this deuterium oxide with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using deuterium oxide. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

SOP Reviewed and Approved by:

Francisco Zaera

Print name

Signature

Approval Date: 06/01/2013
Dibutyltin dilaurate
STANDARD OPERATING PROCEDURE

Type of SOP:  ❑ Process  ❑ Hazardous Chemical  ❑ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when dibutyltin dilaurate \((C_{32}H_{64}O_4Sn, \text{CAS No. 108-18-9})\) is used in laboratory. Its purpose is not to have any accident or risk. Dibutyltin dilaurate is toxic if swallowed and fatal if inhaled. It causes serious eye irritation. Also it may be harmful in contact with skin and cause an allergic skin reaction.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Highly Toxic by Inhalation and by Ingestion, Skin Sensitizer, Irritant

GHS Classification
- Acute toxicity, Inhalation (Category 1)
- Acute toxicity, Oral (Category 3)
- Acute toxicity, Dermal (Category 5)
- Skin irritation (Category 2)
- Eye irritation (Category 2A)
- Skin Sensitization (Category 1)
- Acute aquatic toxicity (Category 1)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.
A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
• **Large**– Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.

• Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**
All work with dibutyltin dilaurate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for dibutyltin dilaurate.

11. SAFETY DATA SHEETS

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. DETAILED PROTOCOL

All lab workers who will be using dibutyltin dilaurate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of dibutyltin dilaurate and understand the hazards.

Lab workers using dibutyltin dilaurate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with dibutyltin dilaurate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 g of this dibutyltin dilaurate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this dibutyltin dilaurate with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using dibutyltin dilaurate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Preparation of Cd-TEOSPC**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety google.
2. Weight 0.050 g of dibutyltin dilaurate on the balance located in room 137.
3. Bring the reagent into the fume hood and add it into the two-neck round bottom flask for reaction.
4. After reaction, the filtrate needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

SOP Reviewed and Approved by:

Francisco Zaera

Print name  Signature

Approval Date: 02/01/2013, updated 03/10/2014
Diethyl ether
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process   ☑ Hazardous Chemical   □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when diethyl ether (C₄H₁₀O, CAS No. 60-29-7) used in laboratory. Its purpose is not to have any accident or risk. Diethyl ether is extremely flammable liquid and vapor, and causes serious eye irritation. It is harmful if swallowed and inhaled. Also it may cause drowsiness and dizziness.

Synonyms: Ether, Ethyl ether

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Target organ effect (Central nervous system, Liver, Kidney, Skeletal muscle, Gastrointestinal tract), Harmful by Ingestion, Irritant

GHS Classification
- Flammable liquids (Category 1)
- Acute toxicity, Oral (Category 4)
- Acute toxicity, Inhalation (Category 5)
- Eye irritation (Category 2A)
- Specific target organ toxicity - single exposure (Category 3)

Signs and Symptoms of Exposure
Cough, chest pain, Difficulty in breathing, Dizziness, Drowsiness, Contact with eyes can cause Redness, Provokes tears, and Blurred vision, Prolonged or repeated exposure to skin causes defatting and dermatitis.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be...
buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).
• **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.
9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with diethyl ether must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. **DESIGNATED AREA**

Work should be completed in a laboratory fume hood designated for diethyl ether.

11. **SAFETY DATA SHEETS**

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. **DETAILED PROTOCOL**

All lab workers who will be using diethyl ether must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of diethyl ether and understand the hazards.

Lab workers using diethyl ether must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with diethyl ether described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale- of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:
1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mL of this diethyl ether in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this diethyl ether with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using diethyl ether. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Dialcohol Conversion

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.
2. Add Pt/SiO₂ or Au/TiO₂ catalyst (up to 50 mg) and water (3 mL) into a 10 mL of two-neck flask.
3. Add 2-phenyl-1,2-propanediol (76 µL) into the flask.
4. Connect the flask to a reflux condenser.
5. Attach the oxygen gas line to one of necks and adjust oxygen gas flow 10 mL/min or higher.
6. Put the flask in an oil bath at 60 °C.
7. Stir the mixture for 1 or 2 days in a fume hood. Leave a label with chemical name and hazard information.
8. Extract the mixture with ether (5 mL, 2 times)
9. Wash the extracted organic layer with water (2 mL, 2 times)
10. Remove any volatiles under evaporator.

4-Methyl-2,6-heptanedione

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Add sodium (1.8 g, 50 mmol) and ethanol (24 mL) into a flask (100 mL).
3. Add 2,4,6-trimethylpyridine (6.5 mL, 50 mmol) into the flask.
4. Reflux the mixture for 1 h at 90 °C in oil bath.
5. Prepare a solution of hydroxylamine hydrochloride (3.6 g, 53 mmol) in 50% ethanol (6.4 mL) and HCl (3.2 mL) in 95% ethanol (6.4 mL).
6. Add the solution slowly into the flask.
7. Reflux the mixture for 2.5 h.
8. Cool down the mixture to room temperature.
9. Remove ethanol from the mixture under evaporator.
10. Add a NaOH solution (3.5 g in 50 mL water) to the residue.
11. Extract the solution with ether (50 mL).
12. Acidify the aqueous solution with 10% H$_2$SO$_4$ (35 mL).
13. Add sodium nitrite solution (3.5 g, 50 mmol in 10 mL water) into the mixture.
14. Stir the mixture for 1 h at 0 °C.
15. Extract the mixture with ether (20 mL, 4 times)
16. Wash the organic phase with water and brine.
17. Column the residue with a hexane solution (hexane:ether = 10:2).

**Synthesis of 1,1’-(1,2-Dioxoethane-1,2-diyl)bis-1H-benzotriazole**

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Dry a flask (500 mL) and a dropping funnel under nitrogen.
3. Put benzotriazole (11.9 g, 100 mmol) into the flask.
4. Add ether (400 mL) into the flask.
5. Put toluene (40 mL and oxalyl chloride (6.35 g, 50 mmol) into the dropping funnel.
6. Drop the oxalyl chloride solution slowly into the flask.
7. Stir the mixture for 20 h at room temperature. If you leave it unattended in a fume hood, put a label with chemical name and hazard information.
8. Filter and wash the mixture with ether.
9. Dry the white powder.

**GC Measurement**

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Into 0.5 mL of a reaction mixture containing water, benzyl alcohol or other alcohol, add diethyl ether (1.5 mL) via a pipette.
3. Pass through pipette filter containing silica and sodium sulfate.
4. Rinse with diethyl ether (2 mL).
5. Inject 4 µL into GC.
6. Store the reaction mixture in an appropriately labeled vial

**Oxidation reaction**

1. Wear nitrile chemical-resistant gloves, mask, flame-resistant lab coat, and safety goggles.
2. Take 25 µL of 2-phenylethanol by a syringe in a fume hood, and add it to a reaction mixture containing potassium carbonate (52 mg) in water (8.5 mL).
3. Add Au-nanoparticles supported on titania (20 mg).
4. After injecting, clean syringe by thoroughly rinsing with ether. Dispose washing in appropriate wastes container.
5. After reaction is finished, store reaction mixture in an appropriate labeled vial.

**Washing a syringe**

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and full-face respirator.
2. Make a waste bottle labeled as toxic and carcinogen hazardous waste. Review the SDS of benzene, and diethyl ether again; especially remind first aid measures, handling and storage, PPE, & signs and symptoms of exposure.
3. After adding all the solid parts and a solvent into a test tube, stir it closed with a rubber septum in the fume hood.
4. Take a bottle of benzene from a flammable cabinet and place it into the fume hood. Be careful not to spill benzene. Keep watching any leak of benzene. Avoid release to the environment. Avoid breathing fume, gas, mist, vapor or spray. If swallowed, immediately call 911. If inhaled, rinse cautiously with water for 15 min. Remove contact lenses, if present and easy to do. Continue rinsing.
5. Remove the septum from the test tube and open the benzene bottle. Add benzene (12.5 µL) into the test tube by using a Hamilton syringe (50 µL). Wash the syringe with benzene three times before adding it into the reaction mixture. After adding it clean the syringe by washing it with diethyl ether. Dispose the waste into the waste bottle labeled carcinogen hazardous waste. Once adding benzene the handling of the reaction mixture has to be carried out with the full-face respirator on.
6. Put the benzene bottle back to the flammable cabinet. Be careful not to spill benzene. Keep watching any leak of benzene. Avoid release to the environment. Avoid breathing fume, gas, mist, vapor or spray. If swallowed, immediately call 911. If inhaled, rinse cautiously with water for 15 min. Remove contact lenses, if present and easy to do. Continue rinsing.
Diethylzinc solution
STANDARD OPERATING PROCEDURE

Type of SOP:  ☐ Process  ☑ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when diethylzinc (C₄H₁₀Zn, CAS No. 108-88-3) used in laboratory. Its purpose is not to have any accident or risk. Diethylzinc solution (diethylzinc 10-30%, toluene 90-70%) is highly flammable liquid and vapor, so it catches fire spontaneously if exposed to air. In contact with water, it releases flammable gases, which may ignite spontaneously. Also it causes severe skin burns and eye damage. It is harmful if inhaled, and may be fatal if swallowed and enters airways. It may cause drowsiness or dizziness, and damage to organs. It is suspected of damaging fertility or the unborn child.

Synonyms: Zincdiethyl

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Water reactive, Target organ effect (Bladder, Liver, Kidney and Brain), Corrosive, Teratogen, Reproductive hazard.

GHS Classification
- Flammable liquids (Category 2)
- Pyrophoric liquids (Category 1)
- Substances, which in contact with water, emit flammable gases (Category 1)
- Acute toxicity, Inhalation (Category 4)
- Skin corrosion (Category 1B)
- Serious eye damage (Category 1)
- Reproductive toxicity (Category 2)
- Specific target organ toxicity - single exposure (Category 2,3)
- Aspiration hazard (Category 1)
- Acute aquatic toxicity (Category 1)

Signs and Symptoms of Exposure
Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin. Spasm, inflammation and edema of the larynx or the bronchi, Pneumonitis, Pulmonary edema, Burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)
a. **Eye Protection**
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. **Skin and Body Protection**
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
   At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


   Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**
   All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**
   Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

   Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

   Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.
6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to "Injuries and Medical Treatment" Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.

• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with diethylzinc solution must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

• Documented specific training and specific training on the techniques and processes to be used.

• Read and understand the relevant Safety Data Sheet.

• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for diethylzinc solution.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using diethylzinc solution must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of diethylzinc solution and understand the hazards.

Lab workers using diethylzinc solution must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek
literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with diethylzinc solution described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 g of this diethylzinc solution in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this diethylzinc solution with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using diethylzinc solution. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Acid-base bifunctional catalysis**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggle.
2. Take 0.5 mL g of diethylzinc solution in toluene in a round bottom flask, and then the toluene is removed under vacuum in the fume hood.
3. After that, add other reagents into above flask, seal the flask, fill with N₂, and conduct the reaction at room temperature.
4. After reaction, the filtrate needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

SOP Reviewed and Approved by:

<table>
<thead>
<tr>
<th>Francisco Zaera</th>
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Approval Date: 02/01/2013, updated 03/01/2014
Dihydrogen hexachloroplatinate hexahydrate
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process   ● Hazardous Chemical   □ Hazard Class

1. **HAZARD OVERVIEW**

This document describes the safety requirements that laboratory workers and supervisors must follow when dihydrogen hexachloroplatinate(IV) hexahydrate (H₂PtCl₆·6H₂O, CAS No. 18497-13-7) is used in laboratory. Its purpose is not to have any accident or risk. Dihydrogen hexachloroplatinate(IV) hexahydrate is corrosive and toxic if swallowed. It causes severe skin burns and eye damage. It is commercially available, and used mostly for synthesis of platinum nanoparticles in Zaera group. A variety of organic solvents are used to clean sample containers. Platinum compounds, especially platinum halogen complexes, are sensitizers. Sensitized persons on a re-exposure to platinum salts will show the clinical features of a Type 1 allergy: asthma and/or rhinitis and/or conjunctivitis and/or urticaria. A contact dermatitis may also occur. Please refer MSDS for the details.

Synonyms: Chloroplatinic acid hexahydrate, Hexachloroplatinate acid hexahydrate, Platinic chloride hexahydrate

2. **HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)**

Please refer their MSDS always before using them.

OSHA Hazards: Corrosive, Toxic by Ingestion, Respiratory sensitizer

GHS Classification
- Acute toxicity, Oral (Category 3)
- Skin corrosion (Category 1B)
- Serious eye damage (Category 1)
- Respiratory sensitization (Category 1)

**Signs and Symptoms of Exposure**
Cough, Shortness of breath, Headache, Nausea, Vomiting

3. **PERSONAL PROTECTIVE EQUIPMENT (PPE)**

a. **Eye Protection**
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.
b. **Skin and Body Protection**
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill
kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.

- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

- Double-bag dry waste using transparent bags.

- Waste must be under the control of the person generating and disposing of it.
• Dispose of routinely generated chemical waste within 90 days.
• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with dihydrogen hexachloroplatinate(IV) hexahydrate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for dihydrogen hexachloroplatinate(IV) hexahydrate.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using dihydrogen hexachloroplatinate(IV) hexahydrate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of dihydrogen hexachloroplatinate(IV) hexahydrate and understand the hazards.

Lab workers using dihydrogen hexachloroplatinate(IV) hexahydrate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with dihydrogen hexachloroplatinate(IV) hexahydrate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval
must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 1 g of this dihydrogen hexachloroplatinate(IV) hexahydrate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this dihydrogen hexachloroplatinate(IV) hexahydrate with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using dihydrogen hexachloroplatinate(IV) hexahydrate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Pt Catalyst Preparation

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Bring dihydrogen hexachloroplatinate bottle to a balance
3. Carefully transfer the designated amount of dihydrogen hexachloroplatinate into the designated vessel rapidly. Close and seal the bottle.
4. Dissolve dihydrogen hexachloroplatinate with milli-Q water and mix with support material (e.g. SiO₂, TiO₂, or Al₂O₃).
5. Heat and dry under designated conditions.
6. Any extra unused solution needs to be treated as hazardous waste.

SOP Reviewed and Approved by:

Francisco Zaera
Print name Signature

Approval Date: 02/01/2013
Diisopropylamine
STANDARD OPERATING PROCEDURE

Type of SOP:  ☑️ Process  ☑️ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when diisopropylamine (C₆H₁₅N, CAS No. 108-18-9) is used in laboratory. Its purpose is not to have any accident or risk. Diisopropylamine has Lachrymator hazard, so it is rapidly absorbed through skin. Also it is highly flammable liquid and vapor. It causes severe skin burns and eye damage, and toxic if inhalation.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable Liquid, Target Organ Effect, Toxic by Inhalation, Harmful by Ingestion, Corrosive, and Lachrymator.

GHS Classification
- Flammable liquids (Category 2)
- Acute toxicity, Inhalation (Category 3)
- Acute toxicity, Oral (Category 4)
- Skin corrosion (Category 1B)
- Serious eye damage (Category 1)
- Acute aquatic toxicity (Category 3)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.
A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- Small – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**
All work with diisopropylamine must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for diisopropylamine.

11. SAFETY DATA SHEETS

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. DETAILED PROTOCOL

All lab workers who will be using diisopropylamine must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of diisopropylamine and understand the hazards.

Lab workers using diisopropylamine must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with diisopropylamine described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);

4) employ < 100 mL of this diisopropylamine in any given reaction (larger quantities REQUIRE the approval of PI or designee), and

5) discuss ALL issues or concerns regarding this diisopropylamine with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using diisopropylamine. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Acid-base bifunctional catalysis**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggles.
2. Take 0.05 g of diisopropylamine in a round bottom flask, in the fume hood.
3. After that, add other reagents into above flask, seal the flask, fill with N₂, and conduct the reaction at room temperature.
4. After reaction, the filtrate needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

_________________________________________________________

SOP Reviewed and Approved by:

Francisco Zaera

Print name: Francisco Zaera Signature

Approval Date: 02/01/2013, updated 03/01/2014
Dimethyl sulfoxide
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  ☒ Hazardous Chemical  □ Hazard Class

1.  HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when dimethyl sulfoxide (C₂H₆OS₂, CAS No. 67-68-5) is used in laboratory. Its purpose is not to have any accident or risk. Dimethyl sulfoxide is combustible liquid and may cause eye irritation. Also it may be harmful if inhaled, if absorbed through skin, or if swallowed.

Synonyms: DMSO, Methyl sulfoxide

2.  HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Combustible Liquid, Target Organ Effect (Eyes and Skin)
GHS Classification
   Flammable liquids (Category 4)

Signs and Symptoms of Exposure
Effects due to ingestion may include Nausea, Fatigue, or Headache.

3.  PERSONAL PROTECTIVE EQUIPMENT (PPE)

a.  Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b.  Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with dimethyl sulfoxide must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for dimethyl sulfoxide.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using dimethyl sulfoxide must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of dimethyl sulfoxide and understand the hazards.

Lab workers using dimethyl sulfoxide must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with dimethyl sulfoxide described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mL of this dimethyl sulfoxide in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this dimethyl sulfoxide with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using dimethyl sulfoxide. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

Tether Cd on PAMAM

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggles.
2. Take 10 mL of dimethyl sulfoxide in a round bottom flask, in the fume hood.
3. After that, add other reagents into above flask, remove the air in the flask, fill with \( \text{N}_2 \), and conduct the reaction at room temperature.
4. After reaction, the filtrate needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

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SOP Reviewed and Approved by:

Francisco Zaera

Print name ________________________________  Signature ________________________________

Approval Date: 02/01/2013, updated 03/01/2014
Dimethyl sulfoxide-\textit{d}_6

STANDARD OPERATING PROCEDURE

**Type of SOP:**
- [ ] Process
- [x] Hazardous Chemical
- [ ] Hazard Class

1. **HAZARD OVERVIEW**

This document describes the safety requirements that laboratory workers and supervisors must follow when dimethyl sulfoxide-\textit{d}_6 (C\textsubscript{2}D\textsubscript{6}OS\textsubscript{2}, CAS No. 2206-27-1) is used in laboratory. Its purpose is not to have any accident or risk. Dimethyl sulfoxide-\textit{d}_6 is combustible liquid and may cause eye, skin, and respiratory irritations. Also it may be harmful if inhaled, if absorbed through skin, or if swallowed.

Synonyms: DMSO-d6, (Methyl sulfoxide)-d\textsubscript{6}, Hexadeuterodimethyl sulfoxide

2. **HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)**

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Combustible Liquid, Target Organ Effect (Skin)
GHS Classification
- Flammable liquids (Category 4)

**Signs and Symptoms of Exposure**
Effects due to ingestion may include Nausea, Fatigue, or Headache.

3. **PERSONAL PROTECTIVE EQUIPMENT (PPE)**

   a. **Eye Protection**
   - ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. **Skin and Body Protection**
   - Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with dimethyl sulfoxide-d₆ must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for dimethyl sulfoxide-d$_6$.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using dimethyl sulfoxide-d$_6$ must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of dimethyl sulfoxide-d$_6$ and understand the hazards.

Lab workers using dimethyl sulfoxide-d$_6$ must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with dimethyl sulfoxide-d$_6$ described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 1 g of this dimethyl sulfoxide-d$_6$ in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this dimethyl sulfoxide-d$_6$ with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using dimethyl sulfoxide-d$_6$. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Preparation of sample for NMR measurement**

1. Wear nitrile chemical-resistant glove, flame-resistant lab coat, and safety goggles.
2. Bring the sample for NMR measurement and dimethyl sulfoxide-d$_6$ into the fume hood.
3. A proper amount of NMR sample is placed in a NMR tube and fill with dimethyl sulfoxide-d$_6$ (0.5 mL).
4. Bring the NMR tubes in a second container to the NMR room carefully.
5. After measurement, the sample solution needs to be treated as hazardous waste.
6. Washing and cleaning solvents also need to be treated as hazardous waste.

SOP Reviewed and Approved by:

Francisco Zaera

Print name

Signature

Approval Date: 06/01/2013, updated 03/01/2014
Ethane
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1.  HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethane (C₂H₆, CAS No. 74-84-0) used in laboratory. Its purpose is not to have any accident or risk. Ethane is highly flammable gas, and contains gas under pressure. It may explode if heated.

2.  HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable gas
GHS Classification
   Flammable liquids (Category 1)
   Gas under pressure (Liquefied gas)

Signs and Symptoms of Exposure
Narcosis

3.  PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a.  Eye Protection
       ANSI compliant safety glasses with side shields should be worn. Chemical
       splash goggles should be worn when working with larger quantities. If
       chemical has a skin hazard or is a caustic liquid, a face shield should be worn
       when splashing onto the face is a possibility.

   b.  Skin and Body Protection
       Wear chemical resistant lab coat, long pants, and closed-toe shoes. These
       laboratory coats must be appropriately sized for the individual and be
       buttoned to their full length. Laboratory coat sleeves must be of a sufficient
       length to prevent skin exposure while wearing gloves.

       A chemical resistant apron should be used when transferring or using large
       quantities and splashing is a possibility.

       Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with ethane must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethane.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using ethane must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethane and understand the hazards.

Lab workers using ethane must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethane described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) use ethane under 1 bar in any given reaction (higher pressure REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethane with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethane. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Replace empty gas cylinder**
1) In case of carbon monoxide, ensure carbon monoxide detector is on
2) Borrow a proper dolly from department stockroom.
3) Close the main cylinder valve.
4) Slowly release pressure from regulator into hood to vent.
5) Close the regulator valves.
6) Disconnect the regulator from an empty cylinder.
7) Screw cylinder cap.
8) Deliver the empty cylinder to the stockroom or store temporally in one of hall cabinets.
9) Bring a new gas cylinder to the rack.
10) Safely secure the cylinder using chain clamp.
11) Unscrew cylinder cap.
12) Ensure the main valve is closed.
13) Unscrew the main valve cap.
14) Connect the regulator to the cylinder.
15) Fully open the regulator valves.
16) Get vacuum in the gas manifold and the regulator.
17) Closed the diaphragm valve.
18) Quickly open and close the main cylinder valve to see if the diaphragm valve is working well.
19) If the good sealing is obtained, go ahead. Otherwise, pump the gas in the line and replace the regulator.
20) Set a delivery pressure as needed.
21) Carefully release pressure from regulator.
22) Fully open the main cylinder valve if needed.

**UHV #2, RAIRS**

**Ethane lecture bottle installation:**
1. Wear a nitrile chemical resistant glove, a flame-resistant laboratory coat and safety goggles.
2. Make sure the lecture bottle valve is closed all the way. Use a wrench to remove safety screw (and Teflon washer) from the bottle outlet.
3. Attach a High (inlet)/Low (outlet) pressure regulator to the lecture bottle. Check that the regulator valve is closed (loose). Make sure that the Teflon washer is inside the regulator connector. Tighten firmly.
4. Connect the end of the regulator to the desired gas line. Make sure the threading from each end is aligned before tightening. Tighten firmly.
5. Very slowly pump down the gas line with the mechanical pump that is connected to the gas manifold.
6. Check for leaks. Use squeeze bottle to spray a minimum amount of acetone on the connections you have just tighten. Monitor the pressure. An increase in gas line pressure means that the sprayed connection is loose and needs further tightening. Use paper towels to avoid acetone splashing and to clean up any small spill.

**High Pressure leak calibration with ethane:**

1. Close the gate-valve to the turbo pump on the gas line located at the High-Pressure end of the system. Make sure that the valve that connects to the gas manifold at the UHV end of the system is also closed.
2. Close the valve that connects the regulator gas line to the High-Pressure end loop. Make sure that the regulator valve is closed (loose).
3. Open the lecture bottle valve all the way and then close it.
4. Slowly tighten the regulator valve until you reach the 20 psig mark. Loosen the regulator valve.
5. Slowly open the valve that connects the regulator to the gas line. There will be a pressure drop from 20 psig to ~0 psig on the regulator gauge.
6. Open the valve that connects the regulator gas line to the High-Pressure end loop.
7. Fill the High-Pressure loop with the desired amount of ethane (2-10 Torr). Monitor this measurement with the Baratron Gauge.
8. After the measurement, close the valve to the loop.
9. Open valves to reactor and carry out experiment.
10. Using the mechanical pump connected to the manifold evacuate the gas lines leading to the Ethane cylinder (make sure that the regulator and cylinder valves are closed).
11. Stop pumping when pressure reaches 1.0x10^-2 Torr by closing the valve that connects to the manifold on the UHV end.
12. After experiment open valve to High-Pressure loop and pump down with mechanical pump to 1.0x10^-2 Torr.
13. Close valve to mechanical pump and open Turbo-Pump gate-valve.

**UHV #6, NanoReactor**

1) The bottle must be firmly tied to the frame.
2) Connecting the bottle to the manifold:
   3) connect regulator to bottle.
      b) pump down manifold.
      c) open up manifold section to air.
d) connect manifold tubing to regulator.

e) pump down up to the bottle’s valve with the valve closed.

f) close connection to pump when filling the section of manifold.

4) Always pump down the gas in the manifold with a pump that is connected to the exhaust line after use, and especially just before opening up manifold section to air.

5) Disconnecting from manifold:

a) make sure that the bottle’s valve is closed.

b) make sure to pump down the manifold section up to the bottle’s valve.

SOP Reviewed and Approved by:

Francisco Zaera

Print name: Francisco Zaera

Signature: 

Approval Date: 02/01/2013, update 03/01/2014
Ethanol

STANDARD OPERATING PROCEDURE

Type of SOP:   ☒ Process   ☒ Hazardous Chemical   ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethanol (C₃H₆O, CAS No. 67-64-1) used in laboratory. Its purpose is not to have any accident or risk. Ethanol is highly flammable liquid and vapor, and causes serious eye and skin irritation. Also it may cause respiratory irritation.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Target organ effect (Liver and Kidney), Irritant

GHS Classification

- Flammable liquids (Category 2)
- Skin irritation (Category 3)
- Eye irritation (Category 2A)
- Specific target organ toxicity - single exposure (Category 3)

Signs and Symptoms of Exposure
Central nervous system depression, narcosis, Damage to the heart.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**

All work with ethanol must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethanol.

11. SAFETY DATA SHEETS

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. DETAILED PROTOCOL

All lab workers who will be using ethanol must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethanol and understand the hazards.

Lab workers using ethanol must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethanol described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 200 mL of this ethanol in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethanol with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethanol. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

For washing solvent

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.
2. Ethanol is used to wash and clean the hardware that will be used for UHV system.
3. Always put ethanol in a wash bottle.
4. Only use the necessary amount.
5. Collect all the used ethanol in a beaker and dispose into a proper waste bottle.

4-Methyl-2,6-heptanedione

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Add sodium (1.8 g, 50 mmol) and ethanol (24 mL) into a flask (100 mL).
3. Add 2,4,6-trimethylpyridine (6.5 mL, 50 mmol) into the flask.
4. Reflux the mixture for 1 h at 90 °C in oil bath.
5. Prepare a solution of hydroxylamine hydrochloride (3.6 g, 53 mmol) in 50% ethanol (6.4 mL) and HCl (3.2 mL) in 95% ethanol (6.4 mL).
6. Add the solution slowly into the flask.
7. Reflux the mixture for 2.5 h.
8. Cool down the mixture to room temperature.
9. Remove ethanol from the mixture under evaporator.
10. Add a NaOH solution (3.5 g in 50 mL water) to the residue.
11. Extract the solution with ether (50 mL).
12. Acidify the aqueous solution with 10% H$_2$SO$_4$ (35 mL).
13. Add sodium nitrite solution (3.5 g, 50 mmol in 10 mL water) into the mixture.
14. Stir the mixture for 1 h at 0 °C.
15. Extract the mixture with ether (20 mL, 4 times)
16. Wash the organic phase with water and brine.
17. Column the residue with a hexane solution (hexane:ether = 10:2).

Functionalization of Silica nanospheres

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Bring out 20 µL of 3-aminopropyltriethoxysilane in a sealed vial from the glove box.
3. Add to isopropyl alcohol (20 mL).
4. Add the mixture to the prepared silica spheres (dispersed in ethanol).
5. Heat at 80 °C for 2 h, then wash the NH$_2$ functionalized particles in ethanol.
6. Dispose off the washings as hazardous organic waste.

Functionalization of Silica nanospheres

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Bring out 23.6 µL of 3-aminopropyltrimethoxysilane in a sealed vial from the glove box.
3. Syringe it to the prepared silica spheres dispersed in ethanol (200 mL).
4. Stir for 12 h, and then reflux for 1 h,
5. Wash the NH$_2$ functionalized particles in ethanol.
6. Dispose off the washings as hazardous organic waste.

TiO$_2$ coating onto the silica particle 1

1. Wear nitrile chemical-resistant gloves, mask, flame-resistant lab coat, and safety goggles.
2. Take titanium butoxide (1 mL) by a syringe in a fume hood.
3. Put ethanol (3 mL) into a glass vial.
4. Inject the titanium butoxide into the glass vial and stir vigorously.
5. Put a syringe needle into sharps-disposal container.

TiO$_2$ coating onto the silica particle 2

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Add titanium butoxide (0.5 mL) via a syringe to ethanol (5 mL).
3. The titanium butoxide solution should be added drop wise into a refluxing suspension of Au coated silica particles (dispersed in absolute ethanol – water 1% mixture).
4. Rinse syringes several times with ethanol before disposal.
5. The washings should be disposed as hazardous organic waste.

Making of titania shells
1. Wear nitrile chemical-resistant gloves, mask, flame-resistant lab coat, and safety goggles.

2. Make a waste bottle labeled as toxic and corrosive hazardous waste. Review the SDS of acetonitrile, ethanol, ammonium hydroxide, hydroxypropyl cellulose and titanium butoxide again; especially remind first aid measures, handling and storage, & PPE.

3. Place an Erlenmeyer flask into a fume hood and put a stir bar into it. Close with a rubber septum and take it to a balance. Weigh hydroxypropyl cellulose (50 mg) and add it into the flask. Transfer the closed flask back to the fume hood.

4. Disperse silica spheres with gold nanoparticles in ethanol (21 mL) and add the dispersion to the flask.

5. With a micropipette add acetonitrile (7 mL) and close with the septum. Stir for 20 minutes.

6. Take the bottle of ammonium hydroxide from a corrosive base cabinet and place it into the fume hood. Remove the septum from the flask and add ammonium hydroxide (0.2 mL) by using a micropipette. Stir for 20 minutes.

7. Take titanium butoxide from the flammable cabinet and put it into the fume hood. Add ethanol (3 mL), acetonitrile (1 mL), and titanium butoxide into a vial and be careful not to expose titanium butoxide to air. Mix the vial well and add the mixture slowly into the main mixture. Stir for 2 hours.

8. Wash the mixture with ethanol 4 times.

9. Dispose the waste into the waste bottle labeled toxic and corrosive hazardous waste.

Synthesis of silica spheres

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.

2. Make a waste bottle labeled as toxic hazardous waste. Review the SDS of tetraethyl orthosilicate, ethanol, and ammonium hydroxide again; especially remind first aid measures, handling and storage, & PPE.

3. Place an Erlenmeyer flask into a fume hood and put a stir bar into it.

4. Add ethanol (72 mL) and milli-Q water (12 mL) to the flask and close with rubber septum. Stir for 5 minutes.

5. Take the bottle of ammonium hydroxide from a corrosive base cabinet and place it into the fume hood. Remove the septum from the flask and add ammonium hydroxide (1.95 mL) by using a micropipette. Stir for 5 minutes.

6. Take tetraethyl orthosilicate (TEOS) from the flammable cabinet and put it into the fume hood. Add TEOS (2.55 mL) to the mixture.

7. Stir for 4 hours at room temperature.

8. Centrifuge and dispose the waste into the waste bottle labeled toxic and corrosive hazardous waste.
9. Label the centrifuge tube appropriately, cover it with perforated aluminum foil and dry the powder in a vacuum desiccator overnight.

SOP Reviewed and Approved by:

Francisco Zaera
Print name

Signature

Approval Date: 02/01/2013, updated 06/01/2015, 03/01/2016, 05/15/2016
Ethanol-d_{6}
STANDARD OPERATING PROCEDURE

Type of SOP: ✔️ Process   ✔️ Hazardous Chemical   ☐️ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethanol-d_{6} (C_{3}D_{6}O, CAS No. 1516-08-1) used in laboratory. Its purpose is not to have any accident or risk. Ethanol-d_{6} is highly flammable liquid and vapor, and causes serious eye, skin, or respiratory tract irritation. Also it may be harmful if inhaled, if absorbed through skin, or if swallowed.

Synonyms: Hexadeuteroethanol, Ethyl alcohol-d_{6}, Ethyl-d_{5}-alcohol-d

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Carcinogen, Target organ effect (Liver, Heart, Nerves)

GHS Classification
Flammable liquids (Category 2)

Signs and Symptoms of Exposure
Central nervous system depression. Damage to the heart.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528
Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION
Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL
All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED
All work with ethanol-d₆ must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethanol-d₆.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using ethanol-d₆ must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethanol-d₆ and understand the hazards.

Lab workers using ethanol-d₆ must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethanol-d₆ described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines factor) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 mL of this ethanol-d₆ in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethanol-d₆ with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethanol-d₆. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**NMR Sample Preparation**

1. Wear a nitrile chemical-resistant glove, flame-resistant lab coat, and safety goggles.
2. Bring the sample for NMR measurement and ethanol-d₆ into the fume hood in room 135 or 139.
3. A proper amount of NMR sample is placed in a NMR tube and fill with 1 mL of ethanol-d₆.
4. Bring the NMR tube to the NMR room carefully.
5. After measurement, the sample solution needs to be treated as hazardous waste.
6. Cleaning solvents also need to be treated as hazardous waste.

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SOP Reviewed and Approved by:

Francisco Zaera

Print name ____________________________  Signature ____________________________

Approval Date: 01/01/2014
Ethyl acetate
STANDARD OPERATING PROCEDURE

Type of SOP: [ ] Process [x] Hazardous Chemical [ ] Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethyl acetate (C₄H₈O₂, CAS No. 141-78-6) used in laboratory. Its purpose is not to have any accident or risk. Ethyl acetate is highly flammable liquid and vapor, and causes serious eye and skin irritation. Also it may be harmful if inhaled and cause drowsiness and dizziness.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Target organ effect (Blood, Kidney, Liver and Central nervous system), Irritant

GHS Classification
- Flammable liquids (Category 2)
- Acute toxicity, Inhalation (Category 5)
- Eye irritation (Category 2A)
- Specific target organ toxicity - single exposure (Category 3)

Signs and Symptoms of Exposure
Central nervous system depression, Drowsiness, narcosis, anemia

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528
Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with ethyl acetate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethyl acetate.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using ethyl acetate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethyl acetate and understand the hazards.

Lab workers using ethyl acetate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethyl acetate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mL of this ethyl acetate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethyl acetate with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethyl acetate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**TLC monitor**

1. Wear nitrile chemical-resistant gloves, flame-resistant lab coat, and safety goggles.
2. Take ethyl acetate (100 mL) into a flask in a fume hood, and then add another solvent, mix the two solvents together for TLC monitor.
3. The collect solvent needs to be treated as hazardous waste.
4. Washing and cleaning solvents also need to be treated as hazardous waste.

**Catalytic Reaction**

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Take 2-Hydroxybenzyl alcohol (31 mg) into an Erlenmeyer flask (30 mL) in the fume hood.
3. Add potassium carbonate (103.7 mg) and water (5 mL).
4. Add aqueous Au-PVP catalyst (0.5 mM, 10 mL, 2 atom.%), and stir at 1300 rpm.
5. Quench reaction with HCl (1 M), extract with ethyl acetate, dry organic layer over sodium sulfate.
6. Run on GC.
7. Dispose off ethyl acetate as hazardous organic waste.

**Catalytic Reaction**

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Take 4-hydroxybenzyl alcohol (31 mg) into an Erlenmeyer flask (30 mL) in the fume hood of room 135.
3. Add potassium carbonate (103.7 mg) and water (5 mL).
4. Add aqueous Au-PVP catalyst (0.5 mM, 10 ml, 2 atom.%), stir at 1300 rpm.
5. Quench reaction with HCl (1 M), extract with ethyl acetate, dry organic layer over sodium sulfate.
6. Run on GC.
Oxidation to aldehyde

1. Wear nitrile chemical resistant gloves, flame-resistant lab coat, and safety goggles.
2. Take benzyl alcohol (31 mg) into an Erlenmeyer flask (30 mL) in a fume hood.
3. Add potassium carbonate (103.7 mg) and water (5 mL).
4. Add aqueous Au-PVP catalyst (0.5 mM, 10 ml, 2 atom%), stir at 1300 rpm.
5. Quench reaction with HCl (1 M), extract with ethyl acetate, dry organic layer over sodium sulfate.
6. Run on GC.

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SOP Reviewed and Approved by:

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Francisco Zaera
Print name

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Signature

Approval Date: 02/01/2013, updated 03/01/2014, 03/20/2016
Ethylamine
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethylamine (C₂H₇N, CAS No. 75-04-7) used in laboratory. Its purpose is not to have any accident or risk. Ethylamine is highly flammable liquid and vapor. It is toxic if swallowed, if inhaled, or in contact with skin. Also, it causes eye, skin, and respiratory tract irritation. It has Lachrymator hazard, so rapidly absorbed through skin.

Synonyms: Monoethylamine, Aminoethane

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable Gas, Compressed Gas, Toxic by Inhalation, Ingestion and Skin absorption, Target Organ (Liver, Kidney, Eyes, Lungs) Effect.

GHS Classification
- Flammable Gas (Category 1)
- Gases under pressure (Liquefied gas)
- Acute toxicity, Oral (Category 4)
- Acute toxicity, Inhalation (Category 4)
- Acute toxicity, Dermal (Category 3)
- Skin irritation (Category 3)
- Serious eye damage (Category 1)

Signs and Symptoms of Exposure
Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin. Cough, Shortness of breath, Headache, Nausea

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be
buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. **Hand Protection**

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. **ENGINEERING/VENTILATION CONTROLS**

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. **SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS**

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. **SPILL AND INCIDENT PROCEDURES**

**Chemical Spill** - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).
• **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

**Chemical Spill on Body or Clothes** – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Chemical Splash Into Eyes** – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.
• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with ethylamine must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethylamine.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using ethylamine must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethylamine and understand the hazards.

Lab workers using ethylamine must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethylamine described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

  1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 100 mL of this ethylamine in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethylamine with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethylamine. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Ethylamine Sample Preparation:**

1. Wear a nitrile chemical-resistant glove, flame-resistant lab coat, and safety goggles.
2. Take the metal container with valve out of the refrigerator quickly, and put the container into the fume hood. All of the following procedures should be carried out in the fume hood.
3. Care should be taken to fast open the valve and transfer about 5 ml of the ethylamine to the flask with sulfury chloride, pyridine, and petroleum ether at the bottom in the iced acetone bath.
4. Place the metal container with valve closed back to the prior spot in the refrigerator.
5. Follow the procedure in the literature[1] to continue the experiments.
6. After experiment, the glasswares used in the experiment needs to be cleaned with acetone and water, and dried in the oven. The waste solution should be placed into the proper waste container.


________________________
SOP Reviewed and Approved by:

Francisco Zaera
Print name
Signature

Approval Date: 06/01/2013, updated 03/01/2014
Ethyl cyanoformate
STANDARD OPERATING PROCEDURE

Type of SOP: □ Process □ Hazardous Chemical □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when Ethyl cyanoformate (C₄H₅NO₂, CAS No. 623-49-4) used in laboratory. Its purpose is not to have any accident or risk. Ethyl cyanoformate is highly flammable liquid and vapor, and toxic if swallowed, inhaled, or in contact with skin. It causes serious eye and skin irritation. Also, it has Lachrymator hazard.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Toxic by Inhalation, Ingestion and Skin absorption
GHS Classification
- Flammable liquids (Category 3)
- Acute toxicity, Oral (Category 3)
- Acute toxicity, Inhalation (Category 3)
- Acute toxicity, Dermal (Category 3)
- Skin corrosion (Category 1B)
- Serious eye damage (Category 1)

Signs and Symptoms of Exposure
May cause cyanosis. Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin. Cough, Shortness of breath, Headache

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.
A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. Hand Protection

At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS

All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS

Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES

Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

• **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.
• **Large**– Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

*Chemical Spill on Body or Clothes* – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

*Chemical Splash Into Eyes* – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

**Medical Emergency** - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. **DECONTAMINATION**

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. **WASTE DISPOSAL**

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - [http://ehs.ucr.edu/training/online/hwm/indexlms.html](http://ehs.ucr.edu/training/online/hwm/indexlms.html)

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - [https://otp.ucop.edu/](https://otp.ucop.edu/)) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.

• Request a waste pick-up on-line: [http://ehs.ucr.edu/services/waste.html](http://ehs.ucr.edu/services/waste.html)

9. **PRIOR APPROVAL/REVIEW REQUIRED**
All work with Ethyl cyanoformate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
- Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for methanol.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using Ethyl cyanoformate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of Ethyl cyanoformate and understand the hazards.

Lab workers using Ethyl cyanoformate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with Ethyl cyanoformate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);

4) employ < 10 g of this Ethyl cyanoformate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and

5) discuss ALL issues or concerns regarding this Ethyl cyanoformate with the PI prior to its use.

If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using Ethyl cyanoformate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Acid-base bifunctional catalysis**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggle.
2. Take 0.1 g of ethyl cyanoformate into a vial with screw cap in the fume hood.
3. Add other reagents into above flask, seal the flask, and conduct the reaction at room temperature.
4. After reaction, the filtrate needs to be treated as hazardous waste.
5. Washing and cleaning solvents also need to be treated as hazardous waste.

____________________________________________________________________

SOP Reviewed and Approved by:

Francisco Zaera

Print name

Signature

Approval Date: 06/01/2013, updated 03/01/2014
Ethylene
STANDARD OPERATING PROCEDURE

Type of SOP:  □ Process  □ Hazardous Chemical  □ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethylene (C₂H₄, CAS No. 74-85-1) used in laboratory. Its purpose is not to have any accident or risk. Ethylene is highly flammable gas, and contains gas under pressure. It may explode if heated, and may cause drowsiness or dizziness.

Synonyms: Ethane

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable gas, Compressed Gas, Target Organ Effect

GHS Classification
- Flammable liquids (Category 1)
- Gas under pressure (Liquefied gas)
- Specific target organ toxicity – single exposure (Category 3)

Signs and Symptoms of Exposure
Nausea, Dizziness, Headache, narcosis,

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection
ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection
Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.
Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.
Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

• **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

• **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528
Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with ethylene must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
- Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethylene.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using ethylene must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethylene and understand the hazards.

Lab workers using ethylene must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethylene described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) use ethylene under 1 bar in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethylene with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethylene. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Replace empty gas cylinder**

1) In case of carbon monoxide, ensure carbon monoxide detector is on
2) Borrow a proper dolly from department stockroom.
3) Close the main cylinder valve.
4) Slowly release pressure from regulator into hood to vent.
5) Close the regulator valves.
6) Disconnect the regulator from an empty cylinder.
7) Screw cylinder cap.
8) Deliver the empty cylinder to the stockroom or store temporally in one of hall cabinets.
9) Bring a new gas cylinder to the rack.
10) Safely secure the cylinder using chain clamp.
11) Unscrew cylinder cap.
12) Ensure the main valve is closed.
13) Unscrew the main valve cap.
14) Connect the regulator to the cylinder.
15) Fully open the regulator valves.
16) Get vacuum in the gas manifold and the regulator.
17) Closed the diaphragm valve.
18) Quickly open and close the main cylinder valve to see if the diaphragm valve is working well.
19) If the good sealing is obtained, go ahead. Otherwise, pump the gas in the line and replace the regulator.
20) Set a delivery pressure as needed.
21) Carefully release pressure from regulator.
22) Fully open the main cylinder valve if needed.

**UHV #2, RAIRS**

**Ethylene lecture bottle installation:**

1. Wear nitrile chemical resistant gloves, a flame-resistant laboratory coat and safety goggles.
2. Make sure the lecture bottle valve is closed all the way. Use a wrench to remove safety screw (and Teflon washer) from the bottle outlet.
3. Attach a High (inlet)/Low (outlet) pressure regulator to the lecture bottle. Check that the regulator valve is closed (loose). Make sure that the Teflon washer is inside the regulator connector. Tighten firmly.
4. Connect the end of the regulator to the desired gas line. Make sure the threading from each end is aligned before tightening. Tighten firmly.
5. Very slowly pump down the gas line with the mechanical pump that is connected to the gas manifold.
6. Check for leaks. Use squeeze bottle to spray a minimum amount of acetone on the connections you have just tighten. Monitor the pressure. An increase in gas line pressure means that the sprayed connection is loose and needs further tightening. Use paper towels to avoid acetone splashing and to clean up any small spill.

**Ethylene Dosing (UHV Experiment):**
1. Using the mechanical pump connected to the manifold evacuate the gas lines leading to the leak valve on top of the main UHV chamber and the Ethylene lecture bottle (make sure that the regulator and lecture bottle valves are closed).
2. Stop pumping when pressure reaches 1E-2 Torr by closing the valve on the main gas line that is closest to the leak valve.
3. Open the lecture bottle valve all the way and then close it.
4. Slowly tighten the regulator valve until you reach the 20 psig mark. Loosen the regulator valve.
5. Slowly open the valve that connects the regulator to the gas line. There will be a pressure drop from 20 psig to ~0 psig on the regulator gauge.
6. Close the valve closest to the leak valve to isolate the gas in the line connected to it.
7. Slowly pump down the gas line leading to the ethylene cylinder.
8. Slowly open the leak valve and monitor the pressure increase inside the UHV chamber until the desired value is reached. Use a timer to attain the desired exposure.
9. After dosing close the leak valve.
10. After all exposures are done pump down the leak valve by slowly opening the valve closest to it.

**High Pressure Ethylene Hydrogenation:**
1. Close the gate-valve to the turbo pump on the gas line located at the High-Pressure end of the system. Make sure that the valve that connects to the gas manifold at the UHV end of the system is also closed.
2. Close the valve that connects the regulator gas line to the High-Pressure end loop. Make sure that the regulator valve is closed (loose).
3. Open the lecture bottle valve all the way and then close it.
4. Slowly tighten the regulator valve until you reach the 20 psig mark. Loosen the regulator valve.
5. Slowly open the valve that connects the regulator to the gas line. There will be a pressure drop from 20 psig to ~0 psig on the regulator gauge.
6. Open the valve that connects the regulator gas line to the High-Pressure end loop.
7. Fill the High-Pressure loop with the desired amount of ethylene. Monitor this measurement with the Baratron Gauge.
8. After the measurement, close the valve to the loop.
9. Open valves to reactor and carry out experiment.
10. Using the mechanical pump connected to the manifold evacuate the gas lines leading to the Ethylene cylinder (make sure that the regulator and cylinder valves are closed).
11. Stop pumping when pressure reaches 1E-2 Torr by closing the valve that connects to the manifold on the UHV end.
12. After experiment open valve to High-Pressure loop and pump down with mechanical pump to 1E-2 Torr.
13. Close valve to mechanical pump and open Turbo-Pump gate-valve.

**UHV #6, NanoReactor**

1. The bottle must be firmly tied to the frame.
2. Connecting the bottle to the manifold:
3. connect regulator to bottle.
   b) pump down manifold.
   c) open up manifold section to air.
   d) connect manifold tubing to regulator.
   e) pump down up to the bottle’s valve with the valve closed.
   f) close connection to pump when filling the section of manifold.
4. Always pump down the gas in the manifold with a pump that is connected to the exhaust line after use, and especially just before opening up manifold section to air.
5. Disconnecting from manifold:
   a) make sure that the bottle’s valve is closed.
   b) make sure to pump down the manifold section up to the bottle’s valve.

SOP Reviewed and Approved by:

Francisco Zaera

Print name____________________________ Signature____________________________

Approval Date: 02/01/2013, updated 03/01/2014
**Ethyl lactate**

**STANDARD OPERATING PROCEDURE**

Type of SOP: □ Process  □ Hazardous Chemical  □ Hazard Class

1. **HAZARD OVERVIEW**

This document describes the safety requirements that laboratory workers and supervisors must follow when ethyl lactate (C₅H₁₀O₃, CAS No. 97-64-3) is used in laboratory. Its purpose is not to have any accident or risk. Ethyl lactate is combustible liquid and irritant. It causes serious eye damage. Also, it may be harmful if inhaled, absorbed through skin, or swallowed.

Synonyms: Ethyl 2-hydroxypropionate

2. **HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)**

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Combustible Liquid, Irritant

GHS Classification
- Flammable liquids (Category 3)
- Serious eye damage (Category 1)

Signs and Symptoms of Exposure
- Nausea, Headache, Vomiting

3. **PERSONAL PROTECTIVE EQUIPMENT (PPE)**

a. **Eye Protection**

   ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. **Skin and Body Protection**

   Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

   A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

   Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528
Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

- Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.
- Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.
- Double-bag dry waste using transparent bags.
- Waste must be under the control of the person generating and disposing of it.
- Dispose of routinely generated chemical waste within 90 days.
- Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with ethyl lactate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

- Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. **DESIGNATED AREA**

Work should be completed in a laboratory fume hood designated for ethyl lactate.

11. **SAFETY DATA SHEETS**

Online SDS can be found at [http://www.ehs.ucr.edu/services/msds.html](http://www.ehs.ucr.edu/services/msds.html).

12. **DETAILED PROTOCOL**

All lab workers who will be using ethyl lactate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethyl lactate and understand the hazards.

Lab workers using ethyl lactate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethyl lactate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale-up (PI defines scale) of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 g of this ethyl lactate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethyl lactate with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethyl lactate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Standard sample for GC analysis**

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggle.
2. Take 0.01 g of ethyl lactate in a vial with screw cap, in the fume hood.
3. Add 1 mL of toluene as solvent, and take 1 μL of the resulting solution for GC analysis.
4. The residua solution needs to be treated as hazardous waste.

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SOP Reviewed and Approved by:

Francisco Zaera

Print name __________________________ Signature __________________________

Approval Date: 06/01/2013, updated 03/10/2014
Ethyl pyruvate
STANDARD OPERATING PROCEDURE

Type of SOP:  ☑ Process  ☑ Hazardous Chemical  ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethyl pyruvate (C₅H₈O₃, CAS No. 617-35-6) is used in laboratory. Its purpose is not to have any accident or risk. Ethyl pyruvate is combustible liquid and may cause eye irritation. Also it may be harmful if inhaled, if absorbed through skin, or if swallowed.

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Combustible Liquid
GHS Classification
   Flammable liquids (Category 3)

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

   a. Eye Protection
      ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

   b. Skin and Body Protection
      Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

      A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.

      Flame-resistant lab coat will be required, if working with pyrophoric chemicals.
c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528

Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

- **Small** – If you have training, use appropriate personal protective equipment and clean-up materials for chemical spilled. Double bag spill waste in clear plastic bags, label, and arrange for chemical waste pick-up.

- **Large** – Dial 911 and EH&S at 951-827-5528 for assistance. Notify others in area of spill. Turn off ignition sources in area. Evacuate area and post doors to spill area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.
Chemical Spill on Body or Clothes – Remove clothing and rinse body thoroughly in emergency shower for at least 15 minutes. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Chemical Splash Into Eyes – Immediately rinse eyeball and inner surface of eyelid with water from the emergency eyewash station for 15 minutes by forcibly holding the eye open. Seek medical attention. Notify supervisor and EH&S at 951-827-5528 immediately.

Medical Emergency - Dial 911 and EH&S 951-827-5528

Refer to “Injuries and Medical Treatment” Flipchart posted in the laboratory.

7. DECONTAMINATION

Wear proper PPE, decontaminate equipment and bench tops using soap and water. Dispose of all used contaminated disposables as hazardous waste following the Waste Disposal Section.

8. WASTE DISPOSAL

All waste must be disposed through the EH&S Hazardous Waste Program. Staff dealing with hazardous waste disposal should have completed UCR Hazardous Waste Management training - http://ehs.ucr.edu/training/online/hwm/indexlms.html

General hazardous waste disposal guidelines:

• Affix an on-line hazardous waste tag using the Online Tag Program (OTP - https://otp.ucop.edu/) on all waste containers as soon as the first drop of waste is added to the container.

• Store hazardous waste in closed containers, in secondary containment, and in a designated location. Do not let product enter drains. Discharge into the environment must be avoided.

• Double-bag dry waste using transparent bags.

• Waste must be under the control of the person generating and disposing of it.

• Dispose of routinely generated chemical waste within 90 days.

• Request a waste pick-up on-line: http://ehs.ucr.edu/services/waste.html

9. PRIOR APPROVAL/REVIEW REQUIRED

All work with ethyl pyruvate must be pre-approved by the Principal Investigator prior to use and all training must be well documented. In addition, the following shall be completed:

• Documented specific training and specific training on the techniques and processes to be used.
• Read and understand the relevant Safety Data Sheet.
• Demonstrate competence to perform work.

A review of this SOP and re-approval is required when there are any changes to procedures, personnel, equipment, or when an incident or near miss occurs.

10. DESIGNATED AREA

Work should be completed in a laboratory fume hood designated for ethyl pyruvate.

11. SAFETY DATA SHEETS

Online SDS can be found at http://www.ehs.ucr.edu/services/msds.html.

12. DETAILED PROTOCOL

All lab workers who will be using ethyl pyruvate must review this SOP and sign the associated training sheet. Lab workers must have specific training on the proper handling of ethyl pyruvate and understand the hazards.

Lab workers using ethyl pyruvate must demonstrate competence to the Principal Investigator or designee by being able to 1) identify the hazards and list any particularly hazardous handling techniques (use of a schlenck line, rotary evaporation, canula transfer, extremes of pressure or temperature, etc.), 2) list the foreseeable emergency situations, 3) describe the proper response to the emergency situations, and 4) know the control measures to minimize the risks.

The research laboratory requires variation in reaction conditions to develop and optimize new chemical or biological transformations. The researcher must seek literature precedent for reaction conditions that have reasonable similarities to new chemistry that is planned with ethyl pyruvate described in this SOP. The researcher must also consult the PI or designated, experienced research coworker for approval to proceed with chemical or biological transformations that have little literature or local research group precedent. PI approval must also be obtained for significant scale of new chemistry or biological transformations.

When working in the lab, a laboratory worker must:

1) not work alone;
2) be cognizant of all of the SDS and safety information presented in this document;
3) follow all related SOPs in the laboratory SOP bank (PPE, syringe techniques, waste disposal, etc. as appropriately modified by any specific information in the SDS information presented in this document);
4) employ < 5 g of this ethyl pyruvate in any given reaction (larger quantities REQUIRE the approval of PI or designee), and
5) discuss ALL issues or concerns regarding this ethyl pyruvate with the PI prior to its use.
If there is an unusual or unexpected occurrence when using this material(s), the occurrence must be documented and discussed with the Principal Investigator or Lab Supervisor and others who might be using ethyl pyruvate. Unusual or unexpected occurrences might include a fire, explosion, sudden rise or drop in temperature, increased rate of gas evolution, color change, phase change, or separation into layers.

**Hydrogenation of Ethyl-Pyruvate (high pressure)**

1. Wear nitrile chemical–resistant gloves, flame-resistant lab coat, and safety goggles.
2. Transfer toluene (10 mL) or any other solvent to a beaker (50 mL).
3. Add certain amount of ethyl pyruvate into the beaker.
4. Stir the mixture for 2 minutes until ethyl pyruvate is fully dissolved.
5. Seal the beaker with Para-film.
6. Rinse the stainless cylinder of the high-pressure reactor with ethanol and toluene. Let it dry before adding reactants.
7. Add Pt/Al₂O₃ or other catalyst (1 wt.%, 25 mg) into the cylinder.
8. Inject toluene (4 mL) or any other solvent into the reactor.
9. Add ethyl pyruvate toluene solution (1 mL) to the cylinder. Place a magnetic stirring bar inside.
10. Mount the cylinder onto the fixed head of the reactor. Tighten all 6 screws and mount the outer band in position.
11. Pressurize the cylinder using UHP H₂.
12. Start the reaction.
13. When the reaction is done, open the outlet valve to release the pressure.
14. Take a sample for GC analysis.

SOP Reviewed and Approved by:

Francisco Zaera

Print name: Francisco Zaera

Signature:

Approval Date: 06/01/2013, updated 04/22/2016
Ethyl vinyl ether
STANDARD OPERATING PROCEDURE

Type of SOP: ☐ Process ☒ Hazardous Chemical ☐ Hazard Class

1. HAZARD OVERVIEW

This document describes the safety requirements that laboratory workers and supervisors must follow when ethyl vinyl ether ($\text{C}_4\text{H}_8\text{O}$, CAS No. 109-92-2) used in laboratory. Its purpose is not to have any accident or risk. Ethyl vinyl ether is extremely flammable liquid and vapor, and may cause respiratory. It causes serious eye and skin irritation.

Synonyms: Ethoxyethylene

2. HAZARDOUS CHEMICAL(S) OR CLASS OF HAZARDOUS CHEMICAL(S)

Please refer MSDS first always for physical and chemical properties before use.

OSHA Hazards: Flammable liquid, Irritant

GHS Classification
- Flammable liquids (Category 1)
- Skin irritation (Category 2)
- Eye irritation (Category 2A)

Signs and Symptoms of Exposure
Liver injury may occur., inhalation or ingestion may produce an intense excited state, Unconsciousness, respiratory paralysis, burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting

3. PERSONAL PROTECTIVE EQUIPMENT (PPE)

a. Eye Protection

ANSI compliant safety glasses with side shields should be worn. Chemical splash goggles should be worn when working with larger quantities. If chemical has a skin hazard or is a caustic liquid, a face shield should be worn when splashing onto the face is a possibility.

b. Skin and Body Protection

Wear chemical resistant lab coat, long pants, and closed-toe shoes. These laboratory coats must be appropriately sized for the individual and be buttoned to their full length. Laboratory coat sleeves must be of a sufficient length to prevent skin exposure while wearing gloves.

A chemical resistant apron should be used when transferring or using large quantities and splashing is a possibility.
Flame-resistant lab coat will be required, if working with pyrophoric chemicals.

c. Hand Protection
At a minimum, wear a nitrile chemical-resistant glove. Consult with your preferred glove manufacturer to ensure that the gloves you plan on using are compatible with the chemical and usage.


Additional PPE may be required if procedures or processes present additional risk. It is the responsibility of the PI to ensure that any additional PPE requirements are identified and communicated to research staff. Contact EH&S for consultation.

4. ENGINEERING/VENTILATION CONTROLS
All chemicals should be transferred and used in an annually certified laboratory chemical fume hood with the sash at the certified position or lower. The hood flow alarm should be checked to be operating correctly prior to using the hood.

5. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS
Wash thoroughly after handling. Do not ingest or inhale nor get in eyes, skin or clothing. Remove contaminated clothing and wash before reuse.

Store in a tightly closed, labeled container and in a cool, dry well-ventilated area. Segregate from incompatible materials. Secondary containers must be labeled clearly. Follow any substance-specific storage guidance provided in Safety Data Sheet documentation.

Use small quantities whenever possible. Monitor your inventory closely to assure that you have tight control over your material.

6. SPILL AND INCIDENT PROCEDURES
Chemical Spill - Dial 911 and EH&S 951-827-5528
Assess the extent of danger. Help contaminated or injured persons. Evacuate the spill area. Avoid breathing vapors. If possible, confine the spill to a small area using a spill kit or absorbent material. Keep others from entering contaminated area (e.g., use caution tape, barriers, etc.).

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area. Remain on the scene, but at a safe distance, to receive and direct safety personnel when they arrive.

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9. **PRIOR APPROVAL/REVIEW REQUIRED**

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Catalytic Reaction

1. Wear a nitrile chemical–resistant glove, flame-resistant lab coat, and safety goggle.
2. Ethyl vinyl ether (0.25 mL) is mixed with 3-penten-2-ol (0.25 mL), nitromethane (1.0 mL) and acid-base silica catalyst (10~20 mg).
3. Reaction occurs over various time frames from 2~24 hours at 40 °C under a nitrogen atmosphere.
4. The solution is treated as hazardous waste after the catalytic reaction has ended.

SOPReviewed and Approved by:

Francisco Zaera
Print name	Signature

Approval Date: 06/01/2015, updated 03/01/2016